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NO. 224

"The Neutralization of Surf Region Mines"





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"The Neutralization of Surf Region Mines"

by

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Nomenclature

Symbol	Meaning	<u>Units</u>
α	.angle-of-attack	.degrees
D	drag force	.lbf
L	lift force	.lbf
NDP		
	parameter	.ft ²
NLP	normalized lift	
	parameter	.ft²
ρ	density of fluid medium	.lb/ft³
X1	x-component force on	
	left strut	.lbf
Y1	y-component force on	
	left strut	.lbf
X2	x-component force on	
	right strut	.lbf
Y2	y-component force on	
	right strut	lbf
$U_{\scriptscriptstyle\infty}$	tow velocity	ft/sec

Besides these symbols, there are two terms in this report which may be unfamiliar to some readers, and therefore merit further explanation.

Littoral region refers to the ocean and land areas near the shore. Because future military threats will probably come from smaller countries or political groups who must by necessity fight closer to their own coastlines, the United States Navy has recognized a need to develop and enhance capabilities in this region.

Reynolds number (Re) is a measure of the ratio of the inertia force on an element of fluid to the viscous force on an element, and is represented by the following equation:

$$Re = \frac{\rho V I}{\mu}$$
 (i)

where V and l are some characteristic velocity and length, respectively, and μ is the fluid viscosity. Reynolds number is non-dimensional (Munson (1994)).

Abstract

There is significant military interest in the dynamic behavior of a net array of circular cylinders traveling through a fluid medium. Although research has been conducted on a towed single line configuration in water, there is little information regarding the dynamic behavior of a towed net configuration. This investigation examined the effect that physical geometry, tow velocity, and tow angle-of-attack had on the lift and drag acting on a net towed in water. The measurements indicate a significant relationship between these factors and the stability of the net, and also provide normalized polynomial equations which will be useful in predicting the aero-ballistics of the net.

1. Introduction

In the aftermath of the Cold War, naval focus has been shifting from the open-ocean to littoral regions. As a result, future military threats are expected to come from smaller countries equipped with inexpensive but effective weapons. An example of this would be land mines placed close to the shore to hinder amphibious operations. In light of this, minesweeping capabilities have become a topic of special interest to the United States Navy. Because conventional minesweeping techniques are not tailored for shallow-water operations, they are not nearly as effective at clearing mines near the beach in what is referred to as the surf zone.

One possible solution currently under scrutiny is a portable, rocket-propelled "net" with explosive charges distributed evenly throughout the array. The lines of the net would be made of detonating cord or rope arranged in a grid-like pattern, and explosive charges would be placed at regular intervals along the lines of the net. The net would be connected to a line of high strength nylon webbing which would couple the rocket propulsion system to the explosive array (Granger (1994)). Prior to deployment, the net would be carried on board an air-cushion vehicle that would travel within range of the surf zone. The net would then be fired by the two rockets, spreading the net out before it impacted the surf. Upon impact, it would sink to the bottom and the

detonate, producing sympathetic explosions from submerged land mines within the effective area of the weapon. The resulting "cleared area" would allow safe passage for personnel and amphibious vehicles. The air-cushion vehicle near the center of Figure 1 illustrates the net being deployed.

Unfortunately, little is known at this time regarding the fluid behavior of a net array of fixed charges. Two recent inquiries in a related area were conducted by Granger (1993 and 1994). In these investigations, the behavior of a single line array of fixed charges was examined. The present study continues this earlier research, exploring the dynamic behavior of a net array of fixed charges. Of particular interest is the behavior of the prototype net as it is deployed from the launch platform and travels through the air. The aerodynamic characteristics of the net determine significant performance parameters like range and stability.

To determine the dynamic characteristics of the prototype net, a one-half scale model of the net was designed, built, and towed at a specific Reynolds number in various underwater configurations to obtain experimental values of the total lift and total drag on the system of charges as a function of angle-of-attack. The experimental results of lift and drag were then normalized with respect to the dynamic pressure so that a complete similitude could be achieved between the test model (traveling in water) and the prototype (traveling in

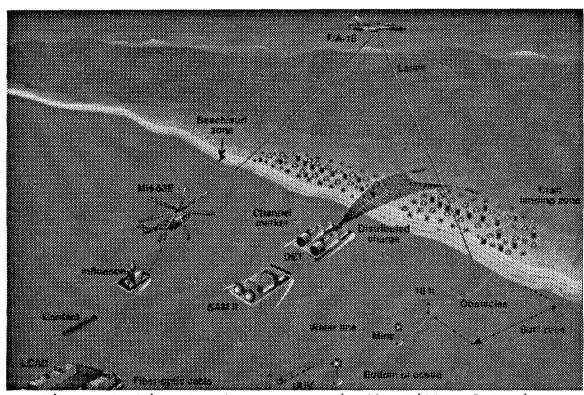


Figure 1: Mine Countermeasures in the Littoral Region (Truver (1994))

air) (Munson (1994)). The following two equations illustrate the normalization of the drag and lift:

$$NDP = \frac{D}{\frac{1}{2}\rho U_{\infty}^2}$$
 (1)

$$NLP = \frac{L}{\frac{1}{2}\rho U_{\infty}^2}$$
 (2)

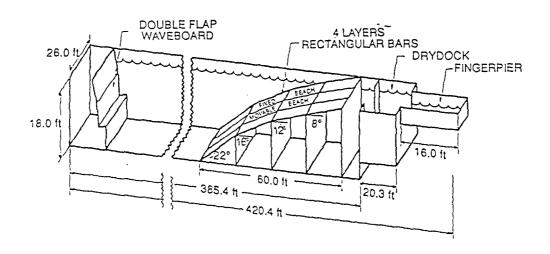
Note that the denominator in both equations is the dynamic pressure. This is the same nomenclature used by Granger (1994), and therefore facilitates a comparison of results. By matching the Reynolds number of the model and the prototype, the equivalent speed of the prototype could be determined. Then, by matching the drag and lift coefficients, the lift and drag forces for the prototype net moving through the air could be determined. The calculated results could also be expressed in regression polynomials to simplify aerodynamic analysis. Due to the time taken by the experimental portion of this investigation, a theoretical aerodynamic analysis was not conducted for this report. A theoretical study on the behavior of a single line array in water was conducted by Granger (1993).

2. Facility and Equipment

The experiment was conducted in the 380-foot Tow Tank located in the basement of Rickover Hall at the United States Constructed of steel and concrete, the Naval Academy. facility consists of a tank with glass viewing windows, control room, waveboard, beach area, and both high-speed and low-speed towing carriages. A schematic of the Tow Tank facility is presented in Figure 2. Note that neither the beach area nor the waveboard were used during investigation. The finger pier located at the right hand end of the tank in Figure 2 allowed easy transportation of the arrays from the shore to the carriage. The carriage could be moved along the rails above the surface of the water at a predetermined constant speed over approximately 300 feet of the tank length.

The Box Beam Support, a part of the PMM (Planar Motion Mechanism), is located on the underside of the carriage. Figure 3 shows a side view of the PMM. The PMM includes a verniered circular gear which allows the operator to rotate and set the PMM through 180 degrees in the horizontal plane. Figure 4 shows a picture of this verniered gear. In the experiments on a single line array conducted by Granger (1994), special struts and extensions were designed and fabricated to serve as the direct interface between the array and the PMM. This same equipment was used to connect the

U.S. NAVAL ACADEMY HYDROMECHANICS LABORATORY 380 FT TOWING TANK



Notes:

- (1) Not to scale
- (2) All dimensions are inside measurements

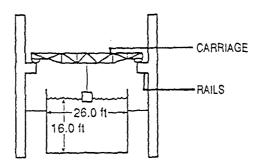


Figure 2: USNA 380-Foot Towing Tank

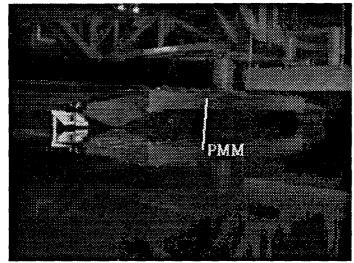


Figure 3: Planar Motion Mechanism

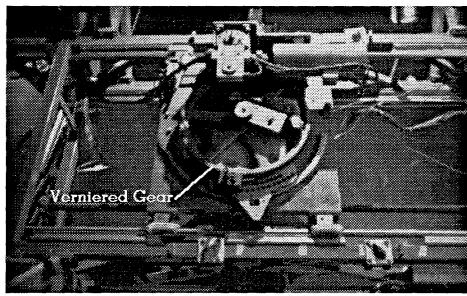


Figure 4: Verniered Gear on Towing Carriage

present net array to the PMM. Figure 5 presents the entire interface. The four principal sections of this assembly are described below.

The steel extension arm, located at the top right hand corner of Figure 5, joined the interface to the PMM. Figure 6 also illustrates this connection.

Near the top center of Figure 5 is the dual block gauge assembly. Figure 6 is an expanded picture of this section. The angle brackets positioned the two force block gauges that measured the forces acting on the net array. Figure 7 shows both of these block gauges. The gauge is a Hydronautics 4-inch modular block unit rated for a maximum load of 500 lbf. The load cell was excited using a 10 VDC power supply whose output was fed to a variable-gain data translation A/D board in the computer. Average voltage readings during towing were converted to pounds based on the initial calibration graph (See Figure 8).

In the center of Figure 5 is the streamlined strut assembly. A one-inch diameter solid stainless steel bar was fitted into a hollow one-inch² stainless steel rectangular bar, which was in turn fitted into a 1.42-inch diameter stainless steel pipe. This provided sufficient strength to withstand a 2000 ft-lbf moment. The reinforced bar was cantilevered to a block gauge, and a streamlined plate was fitted to the assembly to minimize the drag. Since the assembly was free to rotate, the streamline surface could

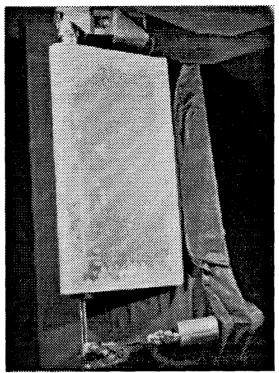


Figure 5: PMM-to-Array Interface

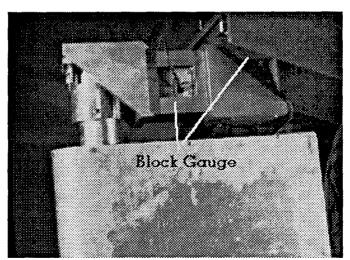


Figure 6: Block Gauges with
Extension Arm and Streamlined
Surface

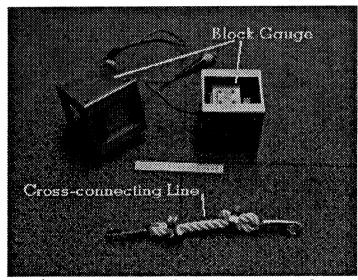


Figure 7: Two Block Gauges and a Cross-connecting Line

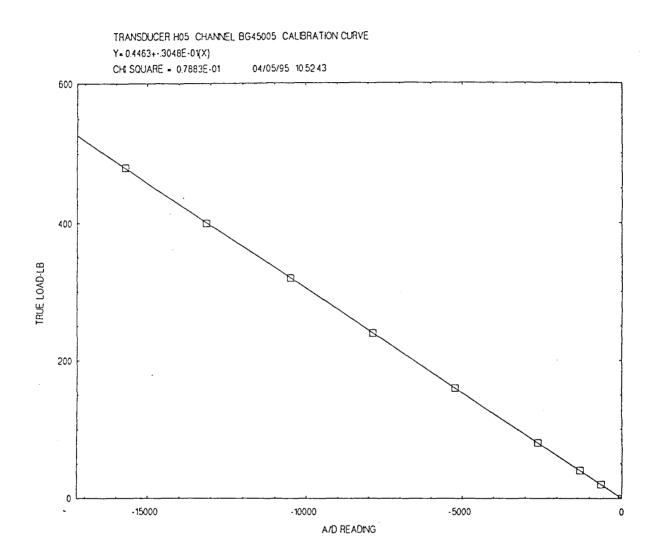


Figure 8: Block Gauge Calibration Graph

align itself with the fluid flow during a specific test, helping to reduce the total drag. When connected to the PMM, the strut assembly placed the net array four feet below the free-surface in order to reduce the effect of surface turbulence on the measurements.

The load binder assembly is seen to be located at the bottom of one of the streamlined strut assemblies in Figure 5. An expanded picture of the assembly is shown in Figure 9. The purpose of the load binder was to put tension on the leading line array. Since the leading line array could not be fed directly through the load binder, it was threaded through a steel ring and secured to itself using two large clamps. A length of webbing was also threaded through the steel ring, and the free ends of the webbing were fed into the load binder. The other end of the leading line array was looped and secured around the opposite strut. Tension was applied to the leading line array by ratcheting the load binder.

The net array of cylinders was constructed exclusively for this experiment. An important consideration in the design of the net array was the speed and ease with which it could be changed. The four major components of the net array are discussed below.

To simulate the explosive charges of the prototype net, circular cylinders were designed and fabricated. The cylinders were constructed of 3.5 inch OD schedule 40 aluminum 6061T6 pipe which had endplates made of 0.125 inch aluminum

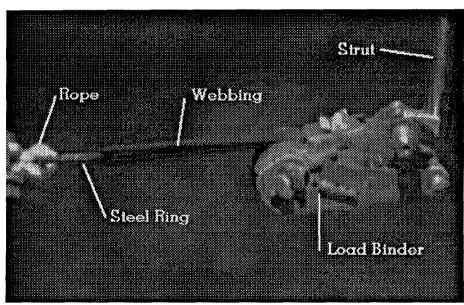


Figure 9: Load Binder Assembly

5052 sheet welded onto both ends. Figure 10 shows three different views of the cylinder. The completed cylinders were 6.125 inches in length. The single lines were threaded through the large central hole in the ends (diameter 9/16 inches), and water entered the cylinder via four smaller outer holes (diameter 0.125 inches) located on both ends of the cylinder. With the cylinders full of water, the cylinder-rope system had a slight negative buoyancy.

The primary structural component of the net array was the single line array. Each line array was made of half-inch diameter three strand nylon rope, and had a length of 15 feet. The ends were cut and shaped by a hot knife to prevent fraying, thereby making it easier to thread through each of the cylinders.

Consecutive single line arrays were attached to each other by cross-connecting lines as shown in Figure 11. These cross-connecting lines were one-foot in length, and consisted of two steel bolt snaps joined by a length of rope. The rope was looped through the ring at the bottom of the bolt snap and secured to itself with half-inch width steel hose clamps at both ends. One of these cross-connecting lines is located at the bottom of Figure 7. The "snapping" end of the bolt snap had a 0.75 inch diameter and was easily fastened around the line arrays. These were placed between consecutive cylinders to complete the "net" effect.

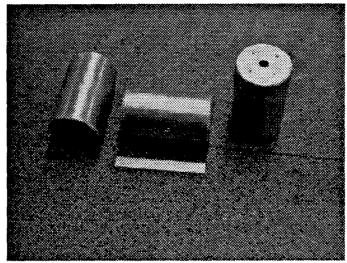


Figure 10: Cylinders (3 Views)

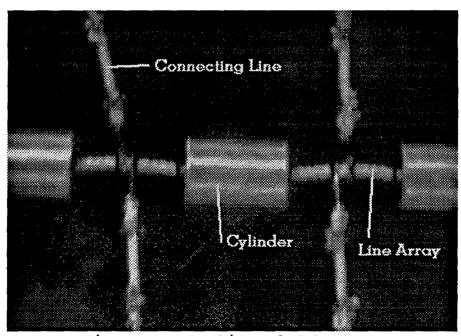


Figure 11: Portion of Net Array

To prevent the cylinders and connecting lines from slipping out of their original positions, rubber hose clamps served as "stops." When attached securely to a line, these hose clamps were immobile.

For real time observation of the underwater net array during carriage movement, a miniature video camera was placed underwater forward of the test rig and focused on the net array. The images captured by the camera of the net's stability were recorded onto video tape for subsequent observation and analysis.

3. Measurement Techniques

The measurement technique used in this experiment was to tow the net array in various configurations and to record the effects of these modifications on the lift and drag forces acting on the net array. The five parameters altered in the experiment and their ranges are as follows:

- (a) Number of line arrays (1 through 8);
- (b) Number of cylinders per line array or relative cylinder spacing (3 cylinders/36 inches, 6 cylinders/24 inches, 11 cylinders/12 inch spacing);

- (c) Pre-tension of the first line array (low/high tension);
- (d) Angle-of-attack (α) of the net array with direction of motion (0, 6, 10, 16, 20, 26, 30, 40, 50, 60, 70, 80, 90 degrees for single line arrays, and 30, 40, 50, 60, 70, 80, 90 degrees for configurations with two or more arrays). See Figure 12;
- (e) Speed of towing carriage (3 knots/5.04 ft/sec, 6 knots/10.07 ft/sec).

Note that in (c), the two available tensions were named low and high. Due to the elastic properties of the rope, the tensioning equipment could not hold a constant value of tension. This was especially apparent during the low tension trials. The low tensions were maintained as close to 100 pounds as possible, and the high tensions were maintained as close to 200 pounds as possible.

Before any actual tow tests were run, a pre-test matrix was developed, enumerating the possible combinations of the five parameters outlined above. This was used as a guideline for the test runs. A representative portion of the pre-test matrix is depicted in Table A.1 in Appendix A.

The experimental measurements of the forces acting on each of the streamlined struts were collected by means of the

Pre-tension simulated the tension placed on the first array by the rocket delivery system.

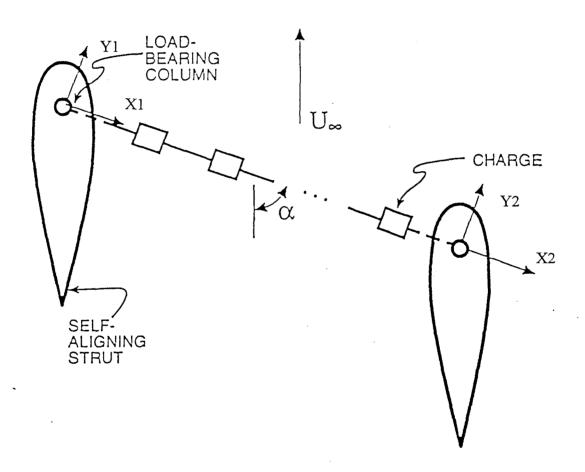


Figure 12: Diagram of Struts and Leading Line Array

Hydrodynamics Laboratory System (HLS) as described by Granger (1994). Figure 13 presents a conceptual layout of the HLS. It runs on an Ethernet Local Area Network featuring a fileserver, an application server and five workstations, all of which are fully implemented through a 486 computer system. The purpose of the HLS is to provide a flexible user-oriented program for control of data acquisition, analysis of acquired data, and the production of graphic and tabular output of the acquired data and analysis results.

3.1: Experimental Procedure

The procedure utilized to obtain the data is delineated below:

- STEP 1: Referring to the pre-test matrix (see Appendix A), the desired net array configuration was assembled ashore near the finger pier and transported to the carriage through the water by scuba divers. If tension needed to be adjusted, that was also taken care of by the divers.
- STEP 2: Angle-of-attack of the array and the pre-tension of the leading line array were set. Once the pre-tension was verified by the computer and recorded, the carriage quickly accelerated to the predetermined tow velocity. Data consisting of the x- and y- components of the forces acting on each streamlined strut (see Figure 12) were

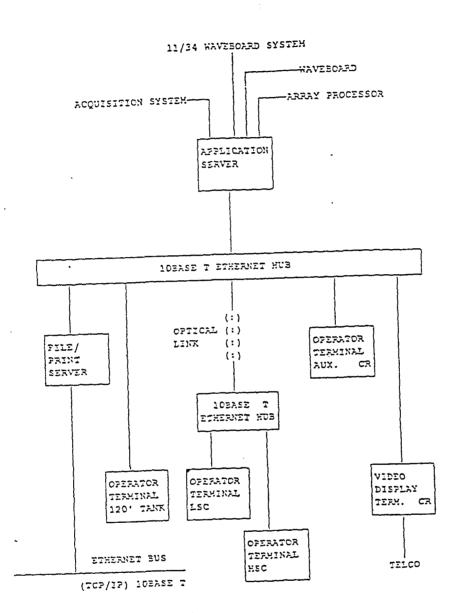


Figure 13: Conceptual Layout of HLS

taken while the carriage ran at constant speed. The carriage quickly decelerated before it could collide with the waveboard, and was then brought back to the initial position. The x- and y- forces on the net array were recorded by a sampling process (slowest sampling rate was 51.2 samples per second).

- STEP 3: The data were truncated, cutting out the acceleration at the beginning of the run and the deceleration at the end of the run. The remaining values were averaged and recorded. All these calculations were conducted while the carriage was returning to the initial position.
- STEP 4: Steps 1 through 3 were repeated, changing anglesof-attack, velocities, number of line arrays, number of cylinders per line array, and pre-tension in the leading line array (in that order). Modifications to the pretest matrix occurred due to two reasons. First, the maximum moment that each streamlined strut withstand was 2000 ft-lbf. Since each strut was four feet in length, the maximum force limitation was 500 lbs. Second, tow tank use for this experiment was limited to just under three weeks for data collection. this, the pre-test matrix was abbreviated in order to run as many different net configurations as possible. Another consequence of the time constraint was that

measurements could not be repeated for an uncertainty analysis.

Table A.2 in Appendix A lists the collected and corrected data obtained from the measurements.

4. The Measurements

The data in its raw form were collected as force components on each strut parallel to the first line array (x-component) and perpendicular to it (y-component). Figure 13 presents the nomenclature used to describe the geometry of the force components. Referring to Figure 13, one should note the following:

- α: Angle-of-attack (degrees);
- ρ: Density of water (lbs/ft³);
- X1: Force parallel to leading line array on left strut (lbs);
- Y1: Force perpendicular to leading line array on left strut (lbs);
- Y2: Force perpendicular to leading line array on right strut (lbs);
- U.: Tow Velocity (ft/sec).

The forces obtained were then corrected by subtracting the x-and y- components of the tare readings for the struts and the pre-tension on the leading line array, which acts solely in the x-direction.

Using the corrected force values, the actual drag and lift forces can be expressed by the following equations:

$$D = \left(\frac{X1 + X2}{2}\right) \cos \alpha - \left(\frac{Y1 + Y2}{2}\right) \sin \alpha \tag{3}$$

$$L = \left(\frac{X1 + X2}{2}\right) \sin \alpha + \left(\frac{Y1 + Y2}{2}\right) \cos \alpha \tag{4}$$

Based on these equations, the drag and lift were represented in this experiment by the Normalized Drag Parameter (NDP) and the Normalized Lift Parameter (NLP), respectively. These were determined as follows:

$$NDP = \frac{(X1 + X2) \cos \alpha - (Y1 + Y2) \sin \alpha}{\rho U_{-}^{2}}$$
 (5)

$$NLP = \frac{(X1 + X2) \sin \alpha + (Y1 + Y2) \cos \alpha}{\rho U_{\infty}^{2}}$$
 (6)

Both of these parameters are in fact the coefficient of drag or lift multiplied by area. Since they are identical to the ones used by Granger (1994), it is easier to make a comparison of the results.

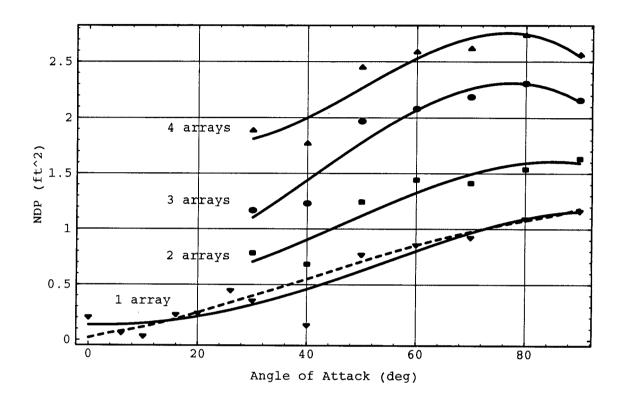
The NDP and NLP data for the various experimental runs were plotted against angle-of-attack in order to analyze the effect of modifying net array geometry, tow velocity, and angle-of-attack on the forces which acted on the net array. Polynomials were fit to the data and plotted through the data points and were grouped together in families of curves. Appendix B lists the polynomial equations calculated for each individual curve. These equations could be used in a similitude analysis to predict the behavior of the net array as it traveled in the air.

Each family of curves isolated and varied one of the net array configuration variables (number of arrays, number of cylinders per line array, velocity, or pre-tension), thereby illustrating its effect on the behavior of the array. The following sections discuss the experimental results. Note that the graphs containing curves for a single line array also have a dashed-line curve on them, with the exception of Figure 37, which has two dashed-line curves for two separate tow velocities. Each dashed-line curve represents the polynomial equations of NDP or NLP (as appropriate) with respect to angle-of-attack obtained by Granger (1994) for the single line array with two cylinders towed through water for the speed

indicated on the graph. It is important to point out two differences between the equipment used in the investigation outlined by Granger (1994) and the equipment used in the present investigation. First, Granger used two parallel strands of webbing to hold the cylinders to each other and to the struts instead of the single rope setup used in the present investigation. Second, although the cylinders in both experiments had the same diameter to length ratio, Granger's cylinders were two times as long as the cylinders used in the present study. The discrepancy in cylinder size was accounted for by Reynolds number matching.

4.1: NDP versus Angle-of-Attack

(a) Each of the curves in Figure 14 demonstrate the general behavior of NDP with increasing angle-of-attack for the test runs. NDP is at its minimum value at low angle-of-attack, increasing gradually with angle-of-attack to peak at approximately 75°. Above this angle, NDP either remains constant or decreases slightly. The NDP for the single line array with two cylinders from Granger(1994) coincided almost exactly with the one array configuration with eleven cylinders. In the plots depicting NDP vs angle-of-attack (Figures 14-26), the data points at the 40° angle-of-attack are significantly lower than the curve drawn through the other points in the low velocity cases. Considering the consistent nature of this "anomaly" along with the fact that it does not



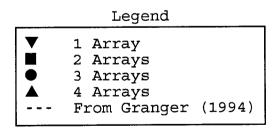
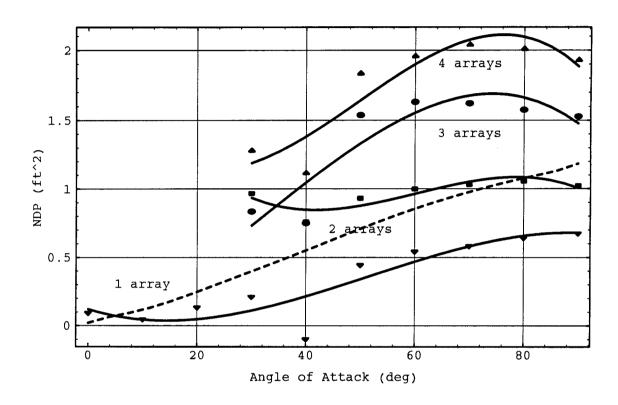


Figure 14: Effect of Number of Arrays on NDP (Test Run at Low Tow Velocity/11 Cylinders/Low Pre-tension)

occur in the high velocity cases, it is difficult to dismiss as experimental error. Indeed, the NDP drop-off seen between 30° and 50° seems to be an inherent characteristic of the net's behavior at low velocity.

- (b) Effect of Number of Arrays on NDP: Figure 14 demonstrates the general effect of increasing the number of line arrays in the tow configuration. The addition of line arrays increases the amount of drag that the net produces. The only deviation from this trend is shown in Figure 15: from 30° to 35°, NDP for the two array case is slightly higher than that for the three array case. Note that by decreasing the number of cylinders from eleven to six, the NDP for the present one array case in Figure 15 is significantly lower than Granger's single line array.
- (c) Effect of Number of Cylinders per Line Array on NDP: Generally, increasing the number of cylinders per line in the net increased NDP (see Figure 16). Deviations from this trend occurred in the nets portrayed in Figures 17 and 18. In Figure 17, the three cylinder per line case has a higher NDP than the six cylinder per line case from 0° to 20°. As shown in Figure 18, the six cylinder per line condition generates a higher NDP than the eleven cylinder per line condition between 30° and 38°.
- (d) Effect of Tow Velocity on NDP: The net array was towed at two different velocities which are referred to in this section as low velocity (3 knots) and high velocity (6



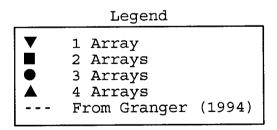
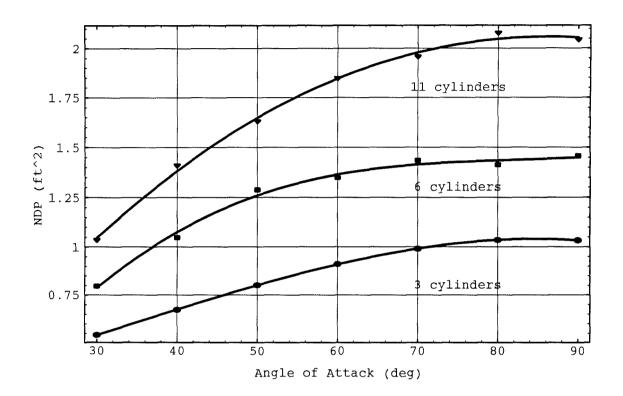


Figure 15: Effect of Number of Arrays on NDP (Test Run at Low Tow Velocity/6 Cylinders/Low Pre-tension)



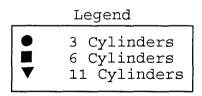
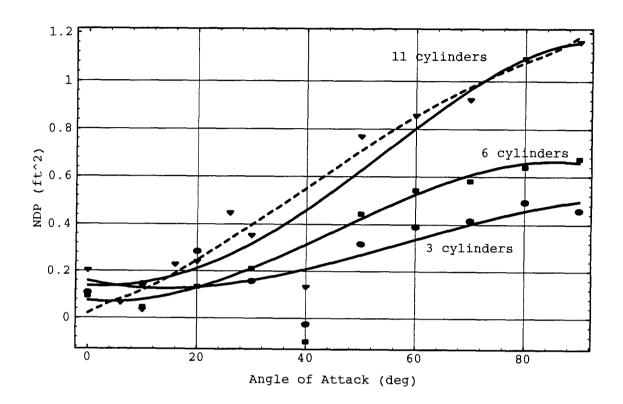


Figure 16: Effect of Number of Cylinders on NDP (Test Run at High Tow Velocity/3 Arrays/Low Pre-tension)



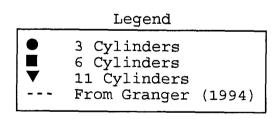
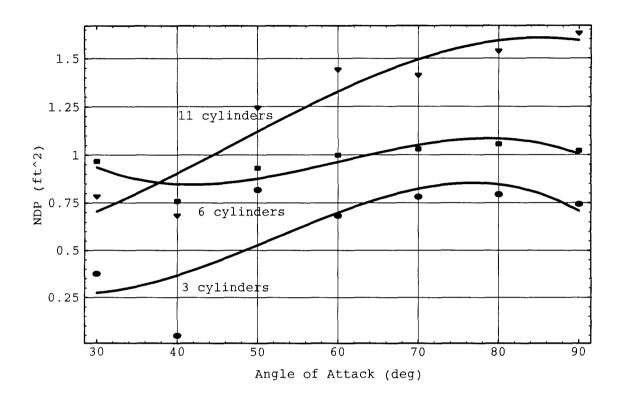


Figure 17: Effect of Number of Cylinders on NDP (Test Run at Low Tow Velocity/1 Array/Low Pre-tension)



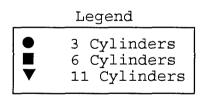
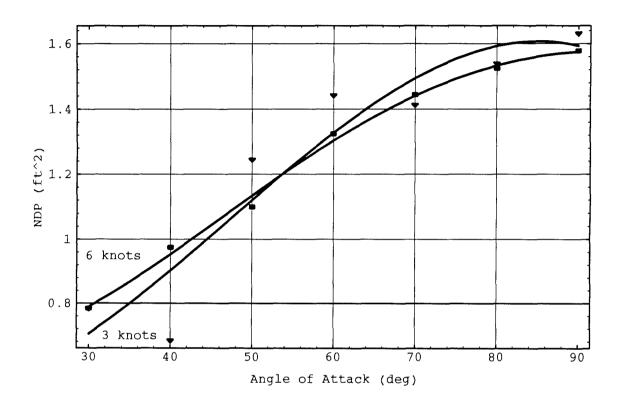


Figure 18: Effect of Number of Cylinders on NDP (Test Run at Low Tow Velocity/2 Arrays/Low Pre-tension)

knots). For the eleven cylinder per line net, increasing the tow velocity did not noticeably affect the NDP curves for the nets with one or two line arrays and eleven cylinders per Figure 19 illustrates this point for the two array, eleven cylinder per line case. With the addition of one more array, velocity begins to have a greater impact on the drag. In Figure 20, the low and high velocity curves are similar at low angles-of-attack. However, at low velocity, NDP increases at a greater rate than at high velocity between 50° and 80°, maxing out at approximately 80°. Figure 21 presents the four array, eleven cylinder per line case. Though similar to the results shown in Figure 20, the low and high velocity curves do not coincide at low angles-of-attack. Again, the low velocity curve increases at a greater rate from 50° to 78°, decreasing rapidly thereafter to approach the high velocity Similar behavior was seen for the six cylinder per line cases with the exception of the low velocity curve on Figure 22. Unlike the other graphs, NDP is highly nonlinear, possessing a sine wave-like behavior with increasing angle-ofattack. The sequence of plots for the three cylinder per line nets also yield comparable trends. A representative plot of this behavior is presented in Figure 23.

(e) Effect of Pre-Tension on NDP: Figure 24 shows the typical effect of increasing the pre-tension on the leading line array. The NDP for the high tension case is higher than the NDP for the low tension case. Exceptions to this trend



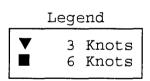
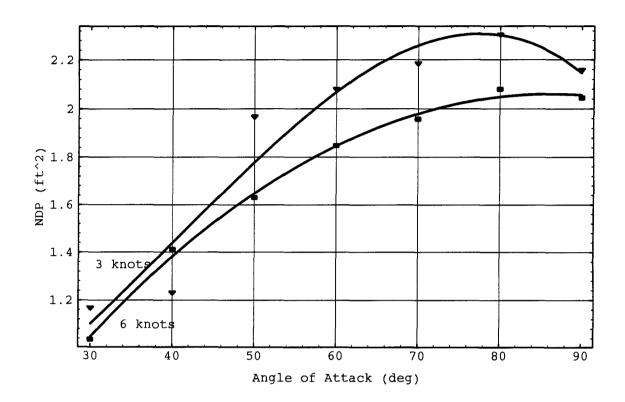
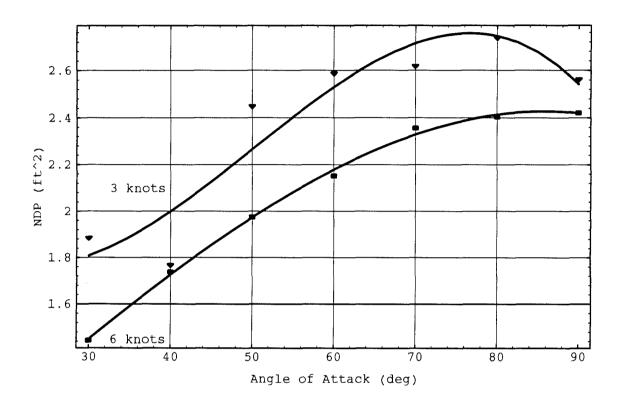


Figure 19: Effect of Tow Velocity on NDP (Test Run at 11 Cylinders/2 Arrays/Low Pre-tension)



Legend			
T	3 6	Knots Knots	

Figure 20: Effect of Tow Velocity on NDP (Test Run at 11 Cylinders/3 Arrays/Low Pre-tension)



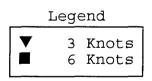
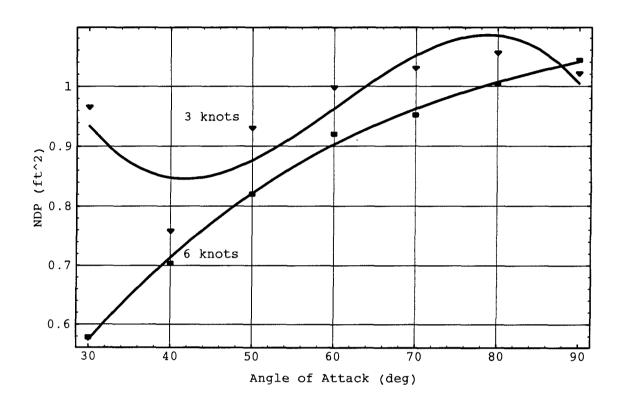


Figure 21: Effect of Tow Velocity on NDP (Test Run at 11 Cylinders/4 Arrays/Low Pre-tension)



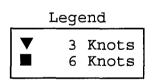
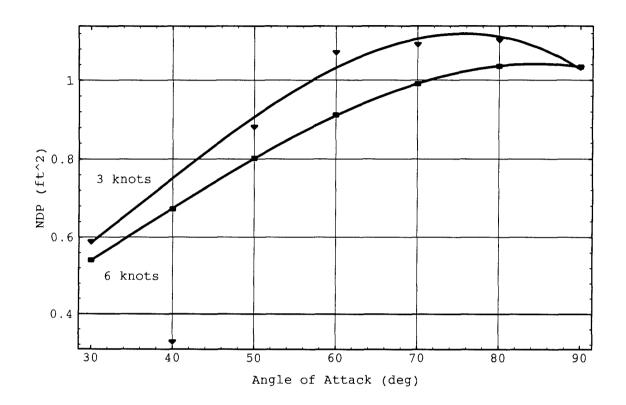


Figure 22: Effect of Tow Velocity on NDP
(Test Run at 6 Cylinders/2 Arrays/Low Pre-tension)



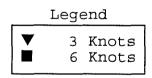
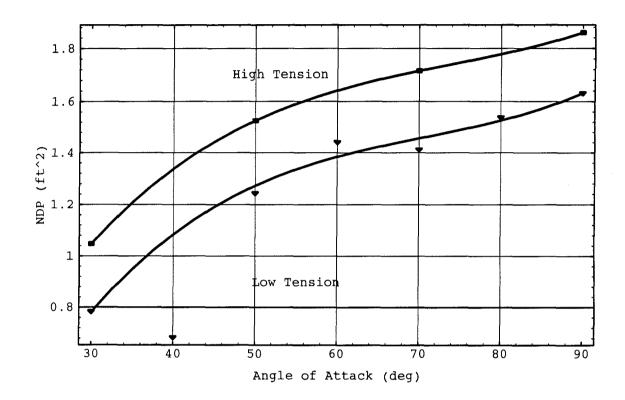


Figure 23: Effect of Tow Velocity on NDP
(Test Run at 3 Cylinders/3 Arrays/Low Pre-tension)



Legend

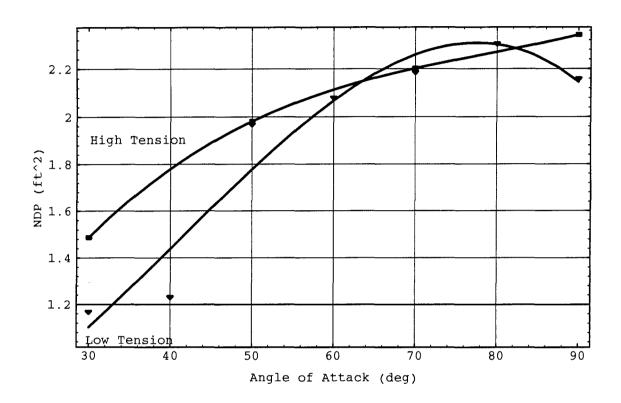
V Low Tension
High Tension

Figure 24: Effect of Pre-tension on NDP (Test Run at 11 Cylinders/2 Arrays/Low Tow Velocity)

were observed in Figures 25 and 26. In Figure 25, the low tension curve rises slightly above the high tension curve between 64° and 82°. In Figure 26, the low tension curve is slightly higher than the high tension curve between 30° to 34°. Thus, pre-tension of the leading line array appears to be a significant factor to consider in the behavior of the towed nets. This differs from the measured results of Granger (1994).

4.2: NLP versus Angle-of-Attack

- (a) In general, the normalized lift parameter (NLP) versus angle-of-attack plots reveal a downward concave curve at the early angles-of-attack (0° to 45°) before it settled out around the zero NLP region at higher angles-of-attack. This shows that there are well-defined regions of either maximum and/or minimum lift at specific angles-of-attack. An example of this is the single array curve on Figure 27. Of course, there were some exceptions to this trend, and these are discussed below. Note that on Figure 27, NLP for Granger(1994) single line array remained just under zero until 80°, and then jumped up to just above one ft².
- (b) Effect of Number of Arrays on NLP: Figures 27 and 28 present the effect of number of arrays on NLP for the single array with eleven cylinders per line at low speed and low tension. In Figure 27, note that the one and two array curves are nearly coincident, with both showing lift values in the

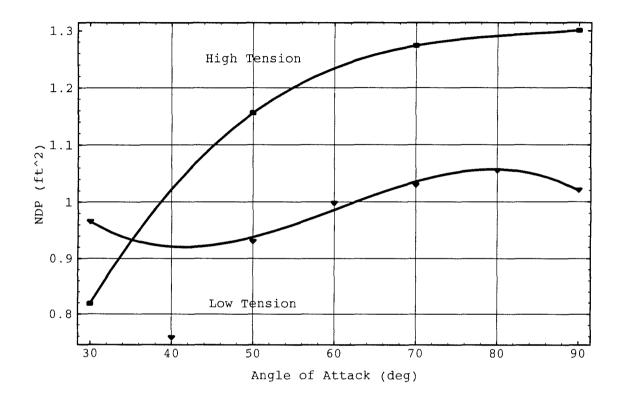


Legend

▼ Low Tension

High Tension

Figure 25: Effect of Pre-tension on NDP (Test Run at 11 Cylinders/3 Arrays/Low Tow Velocity)



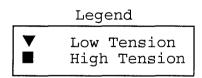
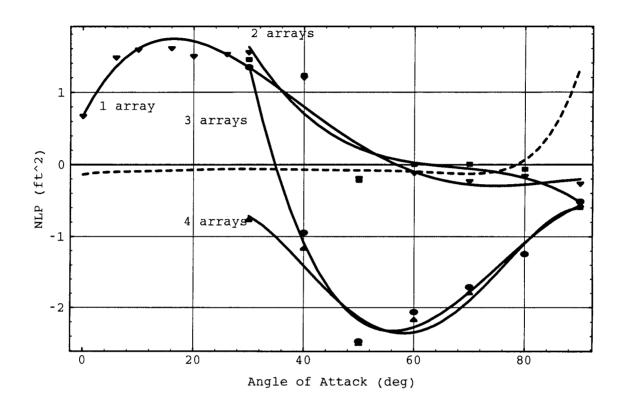


Figure 26: Effect of Pre-tension on NDP (Test Run at 6 Cylinders/2 Arrays/Low Tow Velocity)



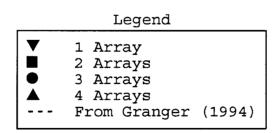
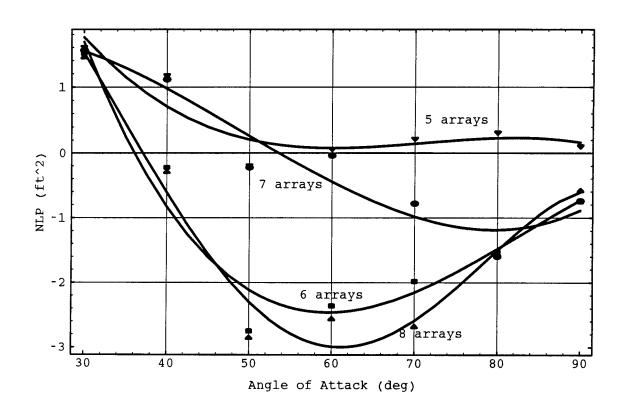


Figure 27: Effect of Number of Arrays on NLP (Test Run at Low Tow Velocity/11 Cylinders/Low Pre-tension)

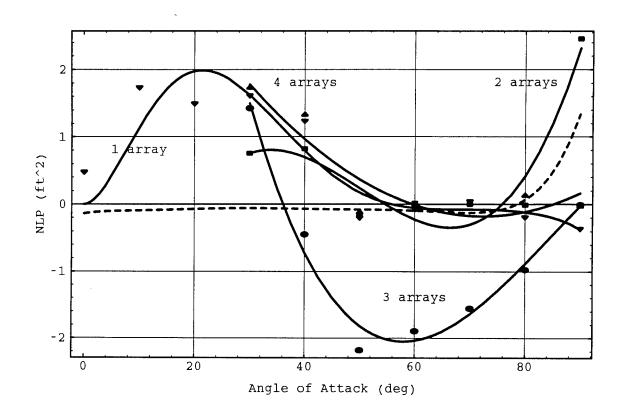
positive region up to the 60° case. Similarly, the three and four array curves are comparable to each other, showing that lift drops off as angle-of-attack increases up to specific large angles-of-attack. Figure 28 is a continuation of the setup in Figure 27. Note that the five and seven array conditions seem to coincide at the early angles-of-attack and then begin to diverge at the 50° case. For this case, the seven array condition generates negative lift for a maximum separation of approximately 1.0 ft² NLP at 90°. Note also that the six and eight array curves are also nearly coincident with the exception of a 0.4 ft² separation at 60°. As seen in Figure 29, decreasing the number of cylinders per line from eleven to six alters the effect of the number of arrays on the The one and two array curves are similar until angle-of-attack equals 72°, at which point the two array case's NLP increases sharply to 2.4 ft² as the one array case becomes slightly negative. The four array case is almost identical to the one array case. On the other hand, the three array case is predominantly negative as it falls well beneath the three other curves between 35° and 80°. Note that the upward jump experienced by the NLP for Granger's single line array on Figure 29 at high angles-of-attack is also seen in the NLP for net configurations with two and three lines.

When the number of cylinders per line is reduced to three (see Figure 30), it is the two array case which becomes predominantly negative as the three and four array cases are



Legend ▼ 5 Arrays ■ 6 Arrays ● 7 Arrays ▲ 8 Arrays

Figure 28: Effect of Number of Arrays on NLP (Test Run at Low Tow Velocity/11 Cylinders/Low Pre-tension)



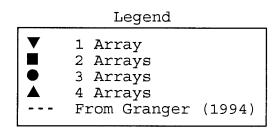
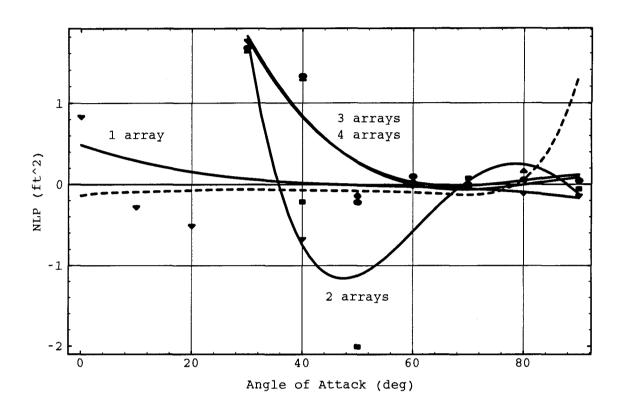


Figure 29: Effect of Number of Arrays on NLP (Test Run at Low Tow Velocity/6 Cylinders/Low Pre-tension)



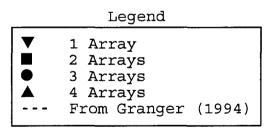
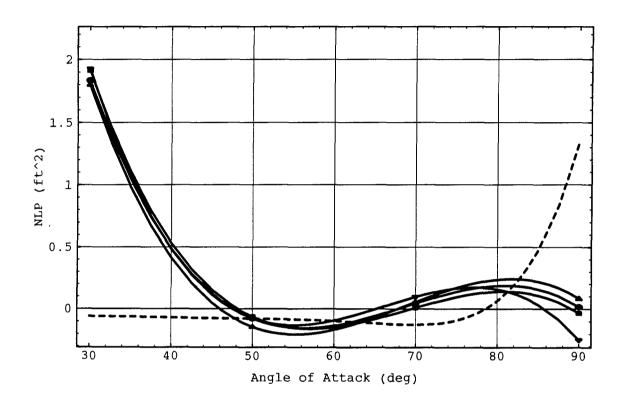


Figure 30: Effect of Number of Arrays on NLP (Test Run at Low Tow Velocity/3 Cylinders/Low Pre-tension)

nearly alike. Note that NLP for Granger's single array configuration behaves similarly to the present single line array NLP with three cylinders in Figure 30 between 20° and 80°. On the other hand, the one array case generates little to no lift. At high tension (see Figure 31), the effect of the number of arrays on lift is insignificant since all four curves are nearly identical in their behavior.

(c) Effect of Number of Cylinders per Line Array on NLP: Figure 32 illustrates the effect of the number of cylinders per line on a single array net towed at low speed and at the low tension configuration. Note that the three cylinder per line case has very scattered data points, and the curve fit does not accurately reflect the behavior of the points. six and eleven cylinder per line nets generate significant lift, reaching maximum lift at 20° and then diminishing after 60°. Figure 33 shows curves for the a two array configuration. The addition of a second array results in a decrease of lift (with the exception of the six cylinder per line case at high angles-of-attack). When a third array is attached to the net, the effect of the number of cylinders per line changes once again. This time, the three cylinder per line net has the greatest lift while the six and eleven cylinder per line net are almost identical, predominantly negative lift values (see Figure 34). With four arrays per line (see Figure 35), the number of cylinders per line in the net has yet another effect. Lift for the net with



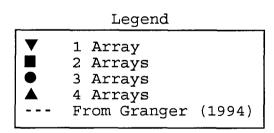
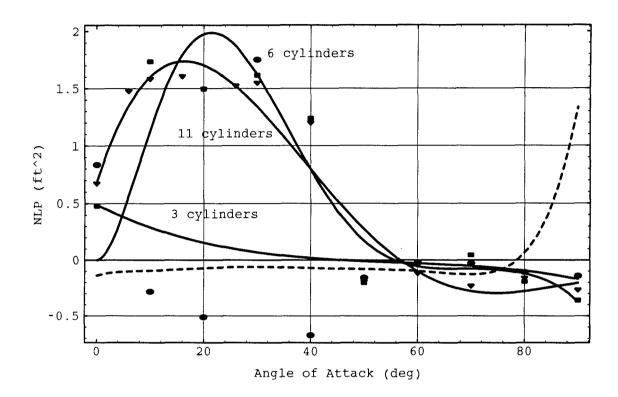


Figure 31: Effect of Number of Arrays on NLP (Test Run at Low Tow Velocity/6 Cylinders/High Pre-tension)



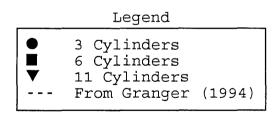
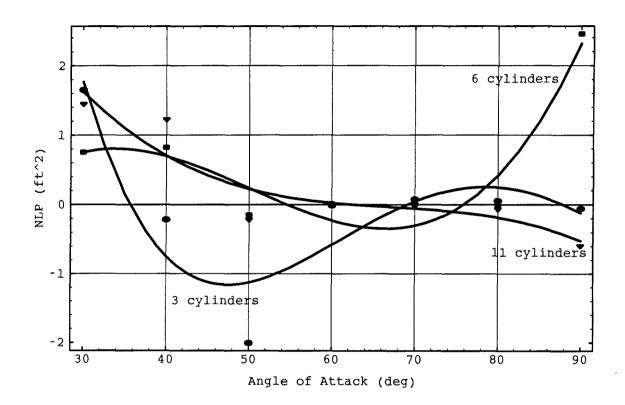


Figure 32: Effect of Number of Cylinders on NLP (Test Run at Low Tow Velocity/1 Array/Low Pre-tension)



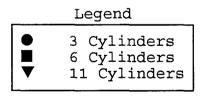
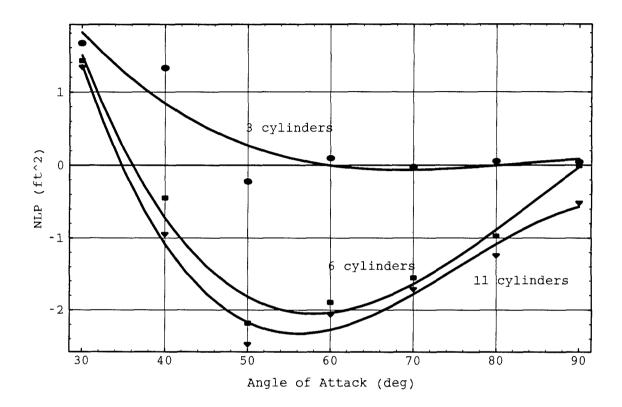


Figure 33: Effect of Number of Cylinders on NLP (Test Run at Low Tow Velocity/2 Arrays/Low Pre-tension)



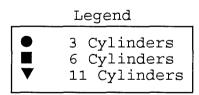
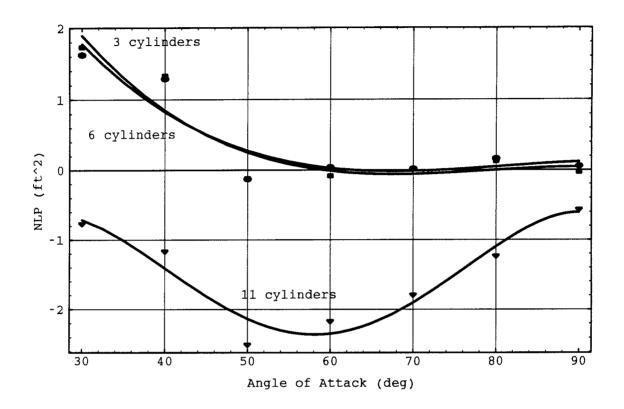


Figure 34: Effect of Number of Cylinders on NLP (Test Run at Low Tow Velocity/3 Arrays/Low Pre-tension)



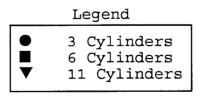
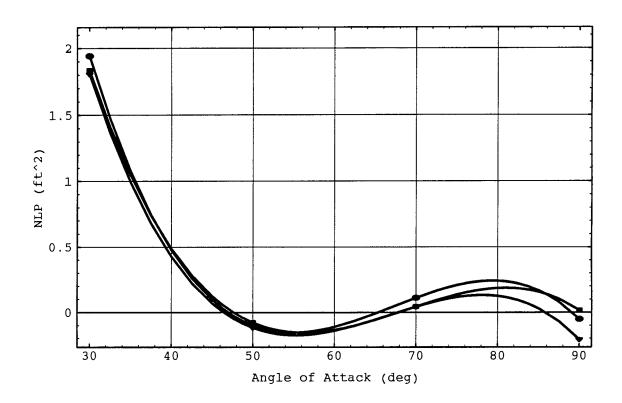


Figure 35: Effect of Number of Cylinders on NLP (Test Run at Low Tow Velocity/4 Arrays/Low Pre-tension)

eleven cylinders per line is negative for all values of angleof-attack, while the three and six cylinder per line nets give identical results commencing at approximately 1.8 ft² NLP before dropping to zero lift for angles-of-attack greater than or equal to 60°. High tension curtails the effect of the number of cylinders per line as seen in Figure 36. In summary, the effect of increasing or decreasing the number of cylinders plays no role in the behavior of lift.

(d) Effect of Tow Velocity on NLP: In general, the low velocity curves for NLP show a greater variation and range of lift than the high velocity cases. Figure 37 illustrates the characteristic behavior of both curves: the low velocity case has the greater lift at early angles-of-attack (0° to 59°). Peaking within these early angles (16°), it drops below the high velocity lift at a midrange angle-of-attack (59°) and hovers around or just beneath zero lift thereafter. Note that in Figure 37, NLP for Granger's five knot case starts at low angles-of-attack slightly above the three knot case before dropping under the three knot case at the 50° angle-of-attack.

A notable exception from the general trend occurs in Figure 38: instead of remaining at the low NLP condition at high angles-of-attack, both the low and high velocity NLP curves jump suddenly at approximately 70° . The low velocity NLP rises from -0.3 ft² to 2.4 ft² in 20° , and the high velocity NLP grows from 0.1 ft² to 1.1 ft².



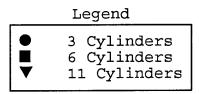
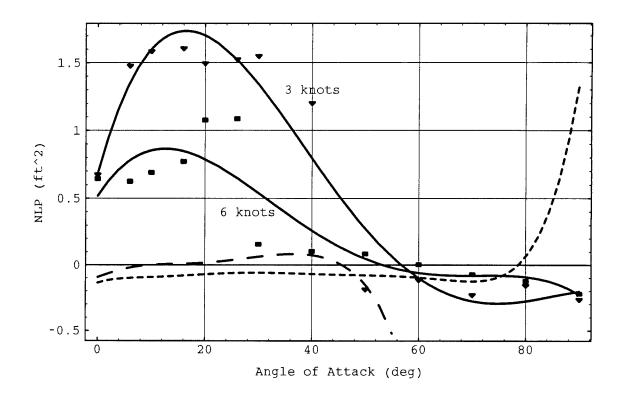


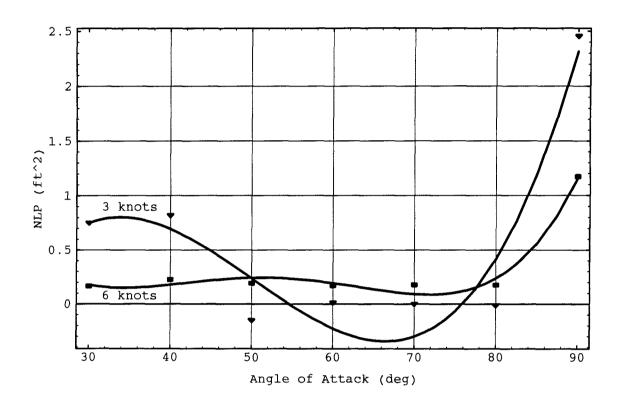
Figure 36: Effect of Number of Cylinders on NLP (Test Run at Low Tow Velocity/3 Arrays/High Pre-tension)



Legend

▼ 3 Knots ■ 6 Knots --- From Granger (1994), 3 Knots --- From Granger (1994), 5 Knots

Figure 37: Effect of Tow Velocity on NLP (Test Run at 11 Cylinders/1 Array/Low Pre-tension)

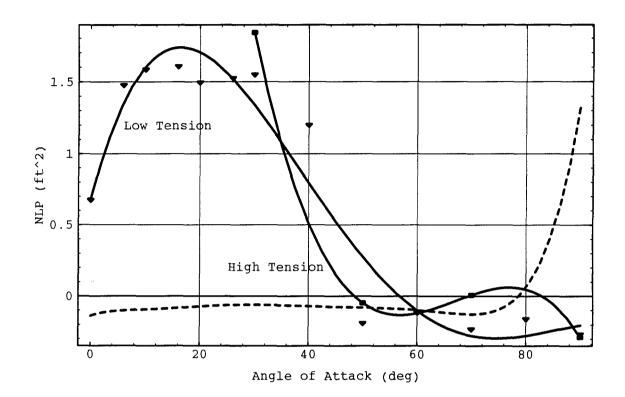


Legend			
Y	3 6	Knots Knots	

Figure 38: Effect of Tow Velocity on NLP (Test Run at 6 Cylinders/2 Arrays/Low Pre-tension)

(e) Effect of Pre-Tension on NLP: In general, the pretension does not significantly affect the NLP in the array. This conclusion was also reported earlier by Granger (1994). Figure 39 is representative of the effect that pre-tension has on NLP.

The only instance that pre-tension does make a difference is when there are a high number of cylinders per line combined with a high number of arrays. Figure 40 shows the results for an eleven cylinder per line, three array configuration. Note that the low tension net generates considerably less lift than the high tension net. This is especially evident between 40° and 80°. The addition of one more array increases the differences between the two NLP curves at small angles-ofattack as well as in the midrange angles (see Figure 41). Referring to the one array case with only six cylinders per line gives the result as shown in Figure 42. Note that this compares to the one array case with eleven cylinders per line. Similar trends occur for the rest of the six cylinder per line family of curves except for the four array case (see Figure 43). Likewise, the low and high tension curves for the one array, three cylinder per line case seen in Figure 44 are separated by a difference of almost 1.9 ft² at the 30° angleof-attack, which is a rather excessive difference. Note that the data looks questionable at the 30° angle-of-attack. last plot of significance in this section is Figure 45. Although the low and high tension curves are very similar for



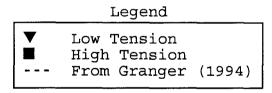
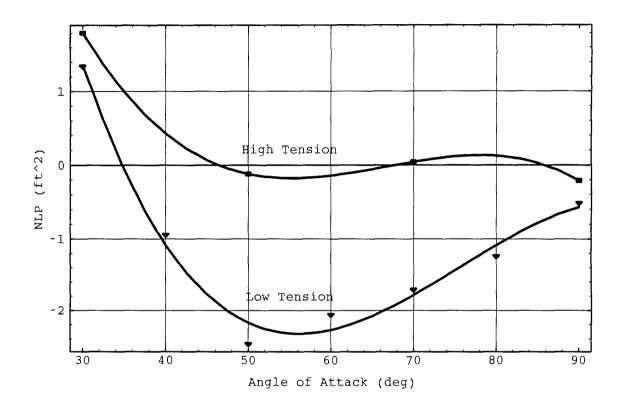


Figure 39: Effect of Pre-tension on NLP (Test Run at 11 Cylinders/1 Array/Low Tow Velocity)



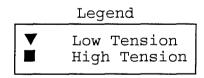
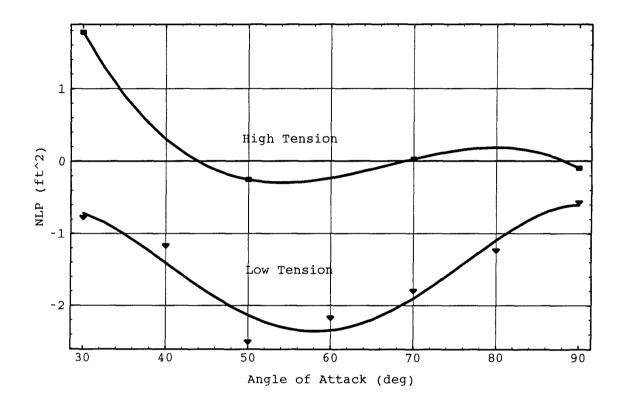


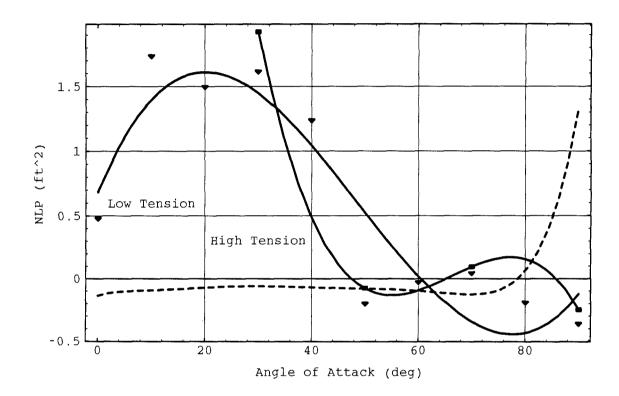
Figure 40: Effect of Pre-tension on NLP (Test Run at 11 Cylinders/3 Arrays/Low Tow Velocity)



Legend

▼ Low Tension
High Tension

Figure 41: Effect of Pre-tension on NLP (Test Run at 11 Cylinders/4 Arrays/Low Tow Velocity)



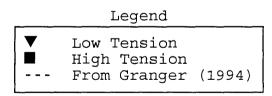
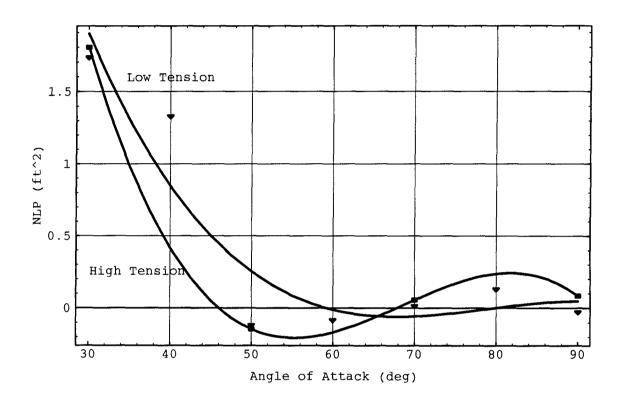


Figure 42: Effect of Pre-tension on NLP (Test Run at 6 Cylinders/1 Array/Low Tow Velocity)

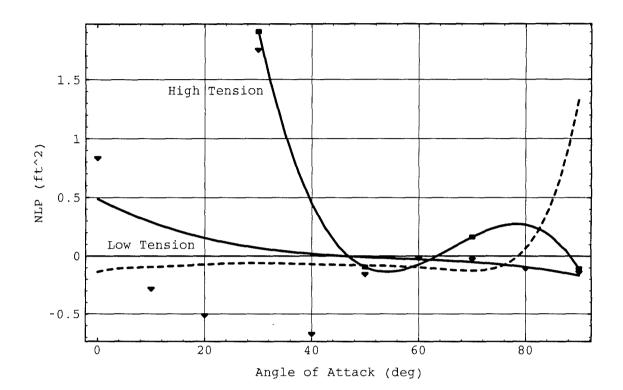


Legend

▼ Low Tension

High Tension

Figure 43: Effect of Pre-tension on NLP (Test Run at 6 Cylinders/4 Arrays/Low Tow Velocity)



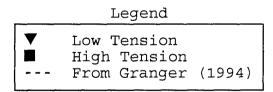
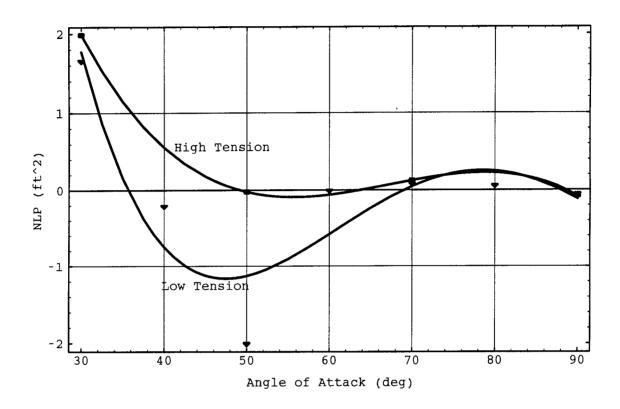


Figure 44: Effect of Pre-tension on NLP
(Test Run at 3 Cylinders/1 Array/Low Tow Velocity)



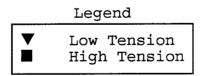


Figure 45: Effect of Pre-tension on NLP (Test Run at 3 Cylinders/2 Arrays/Low Tow Velocity)

angles-of-attack greater than 70° , there is a substantial difference between 30° and 70° , with as much as a 1.1 ft² difference at approximately 45° . Again, this is considered rather excessive.

5. A Resume of the Findings

- (i) Generally, drag acting on the towed net array increased nonlinearly with increasing angle-of-attack. The drag curve had a fairly constant positive slope up to an angle-of-attack of approximately 60°. At greater angles-of-attack, however, slope began to decrease, either leveling out at zero slope or becoming slightly negative.
- (ii) The addition of line arrays to the towed net increased the drag significantly. In general, the magnitude of the increase depended on the number of cylinders present on the added line array. With the addition of a line with eleven cylinders, NDP increased by approximately 0.6 ft². With the addition of a line with six cylinders, NDP increased by approximately 0.5 ft². With the addition of a line with three cylinders, NDP increased by approximately 0.4 ft²
- (iii) Increasing the number of cylinders per line array in the towed net raised the amount of drag that it produced. In general, the magnitude of increase in drag depended largely on the number of arrays present. With nets containing one or two arrays, changing from three to six cylinders per line increased NDP by 0.2 ft², and changing from six to eleven cylinders per line increased NDP by 0.4 ft². With nets containing three or four arrays, changing from three to six cylinders per line increased NDP by 0.4 ft², and changing from six to eleven cylinders per line increased NDP by 0.4 ft², and changing from six to eleven cylinders per line increased NDP by 0.6 ft².

- (iv) For net configurations containing a low number of line arrays, tow velocity did not have a significant impact on drag. However, as more line arrays were attached to the net, the low velocity runs developed greater drag between 50° and 80° relative to the high velocity runs for the same net configuration.
- (v) Applying higher pre-tension loads to the leading line array for the towed net increased the drag.
- (vi) Generally, lift acting on the towed net was low at small angles-of-attack and increased with a positive slope to peak around the 20° angle-of-attack. At the 20° angle-of-attack, the NLP curve's slope became negative, and NLP decreased in a linear manner to the 60° angle-of-attack. The NLP curve's slope then approached zero with increasing angle-of-attack, causing NLP to settle out near zero lift at high angles-of-attack. Significant deviation from this trend occurred at high angles-of-attack for nets with a lower number of cylinders per line and a lower number of arrays.
- (vii) In general, the one and two array nets had comparable lift curves, as did the three and four array nets. This suggests a "group" effect of line arrays with regard to the lift acting on the net.
- (viii) The effect of the number of cylinders per line array on lift is highly dependent on the number of arrays in the towed configuration.

- (ix) The NLP values for the low velocity runs seem more erratic and unpredictable than the high velocity runs, especially when there are fewer line arrays and fewer cylinders per line array.
- (x) Pre-tension of the leading array only affects the lift characteristics when there are a high number of cylinders per line array and a high number of arrays. In these cases, the low tension array generates less lift than the high tension array. In addition, high pre-tension reduces the effect that the number of cylinders per line array and the number of line arrays have on lift.

Taken as a whole, these conclusions make a general statement about the net array's stability. Variations from the general trends observed in the net's behavior occurred when the net's geometric dimensions were reduced (lower number of arrays, fewer cylinders per line, lower velocity, and lower pre-tension). This conclusion is supported by the video images of the test runs recorded by Ahn (1995). The video reveals that vertical oscillation of the individual lines and cylinders in the net array was present to some degree in all test runs. Furthermore, the video reveals that the magnitude and frequency of these oscillations were reduced in nets containing a low number of cylinders per line array or a high number of line arrays. However, in some cases, having a high line arrays also contributed to the net's number of instability during the test runs. This is evidenced by the

chaotic out-of-phase oscillation between consecutive line arrays in some of the multi-line net configurations.

It is the opinion of the author that the unstable and unpredictable behavior of a towed net array makes it unsuitable for military application, posing potential safety risks and producing unreliable deployment configurations. An exploratory investigation was done to examine a more stable method for deploying the cylindrical charges to destroy mines in the surf zone, and is outlined in Appendix C.

6. References

- Granger, Robert A. "An Experimental Investigation of a Line Array of Charges Descending and Being Towed." USNA Contract No. N6133193WR32030, 1993.
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- Munson, Bruce R., Donald F. Young, Theodore H. Okiishi.

 <u>Fundamentals of Fluid Mechanics</u>. New York: John Wiley and Sons, Inc., 1994.
- Ahn, So Won Silas, "Towed Net Array" (Videotape). USNA ERC Library Catalog No. 953267, 1995.
- Truver, Scott C. "Exploding the Mine Warfare Myth."

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Appendix A: Experimental Results and Method

Table A.1 is a representative portion of the pre-test matrix which served as a quideline for the order in which the test runs were conducted. As stated in the body of the report, not all of the pre-test matrix runs were performed. This was due to one of two reasons. First, the maximum moment that each streamlined strut could withstand was 2000 ft-lbf. Since each strut was four feet in length, the maximum force Second, tow tank use for this limitation was 500 lbs. experiment was limited to just under three weeks. Thus, the pre-test matrix was abbreviated in order to run as many different net configurations as possible. The first six columns in Table A.1 identify the towed net configuration for each individual run. The last four columns were filled in after obtaining and correcting the force data from the two struts with the tare readings and pre-tension values.

Table A.2 contains the test data obtained from the experiment. Note that there are 31 groups of data, each of which are labeled by a two digit number in the upper left corner of each block. This two digit number is called the Test Set Number, and designates all the test runs performed for a particular towed net configuration. The first three columns identify the tow configuration for each individual run, and the next four columns list the force data obtained from the experiment. The two "Pre-Tension" columns show the

tension force reading from each of the two struts. Finally, the last two columns represent the calculated NDP and NLP for each individual run.

Table A.1: Portion of the Pre-test Matrix

_																								
Y2			(lbf)										4											
¥1			(lpt)							A. C.														
X			(lbf)																					
×			(lpt)																					
Angle	o	Attack	(deg)	0	0	2	5	10	19	15	15	20	20	25	25	30	30	40	40	20	20	09	9	70
Tow	Speed		(knots)	က	9	3	9	3	9	က	9	က	9	3	9	3	9	3	9	3	9	3	9	3
Line	Tension		(sql)	22	75	75	75	75	75	75	22	75	22	22	75	75	75	22	75	75	75	75	75	75
Cylinder	Spacing		(inches)	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12
Number	of	Arrays		1	1	1	1	1	-	1	1	1	1	1	1	1	1	T	1	1	1	1	-	
Test	Number			1	2	3	4	5	9	7	8	6	10	11	12	13	14	15	16	17	18	19	20	21

Table A.1: Portion of the Pre-test Matrix (continued)

_					,	_	_	,					_		· · · · ·	,				,	
Y 2			(lpt)																		
71			(lpt)																		
X			(Ibf)																		
×			(lpt)																		
Angle	o o	Attack	(deg)	70	8	8	66	66	0	0	5	5	10	10	15	15	20	20	25	25	30
Tow	Speed		(knots)	9	က	9	က	9	က	9	က	9	က	9	က	9	က	9	က	9	3
Line	Tension		(sql)	75	75	75	75	75	75	75	75	75	75	75	22	22	22	75	75	75	75
Cylinder	Spacing		(inches)	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12
Number	oę			~	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2
Test	Number			22	23	24	25	26	27	28	29	30	31	35	33	34	35	36	37	38	39

Table A.2: Experimental Data

00: Tare Tests	rests					
Test	Tow	Angle	X1	X2	71	Y2
Number	Speed	oĮ				
		Attack				
	(tt/sec)	(deg)	(sql)	(sql)	(lbs)	(sql)
T1	5.04	0	99'9	9.58	15.21	-3.78
T2	10.07	0	29.71	36.10	-100.40	-20.94
Т3	5.04	9	9.12	9.91	-30.20	-7.01
T4	10.07	9	17.39	31.76	-87.06	-33.01
T5	5.04	10	8.18	9.79	-36.06	-6.71
T6	10.07	10	12.71	29.61	-98.45	-29.54
	5.04	12	7.17	9.19	-36.06	86.9-
T8	10.08	12	12.43	29.61	-80.26	-30.16
T8R	5.04	16	2.42	9.26	-26.62	-5.83
T9R	10.08	16	4.25	23.12	-89.61	-46.87
T9	5.04	20	-3.24	9.36	-40.53	-5.57
T10	10.08	20	-13.42	15.54	-136.89	-50.15
T11	5.04	26	-2.98	4.96	-28.27	-12.86
T12	10.08	26	-27.91	17.64	-137.73	-40.78
T13	5.04	30	-4.83	7.40	-40.38	-8.21
T14	10.07	30	45.52	15.94	36.62	-39.59
T15	5.04	40	12.20	6.43	-38.24	-9.78
T16	10.08	40	55.35	6.88	30.30	-46.13
T17	5.04	50	42.67	4.93	22.82	-10.19

Table A.2: Experimental Data (continued)

00: Tare	00: Tare Tests (continued)	(penu				
Test	Tow	Angle	×	X2	۲۱	Y2
Number	Speed	o,				
-		Attack				
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(lbs)
T18	10.08	50	29.07	-3.21	18.90	-48.86
T19	5.04	9	37.47	1.18	11.66	-11.55
T20	10.08	09	52.26	-12.09	2.88	-45.79
T21	5.04	20	35.37	0.02	4.04	-10.73
T22	10.08	20	44.70	-22.73	-8.51	-42.01
T23	5.04	80	26.45	-2.20	-2.09	-10.31
T24	10.08	80	27.88	-29.83	-17.97	-36.85
T25	5.04	06	13.64	-4.66	-7.38	-9.78
T26	10.08	90	5.90	-37.14	-22.95	-30.58

01: One /)1: One Array, Low Tension, 11	ension, 1		Cylinders per Line						
Test	Tow	Angle	X	X2	71	Y2	×	X2	NDP	NLP
Number	Speed	oĮ	Gange	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(sq!)	(sql)	(sql)	(sql)	(sql)	(lbs)	$(ft^{A}2)$	$(ft^{\Lambda}2)$
1	5.04	0	89.40	-57.45	49.33	-4.68	75.32	-69.54	0.2037	0.6748
2	10.08	0	108.44	-33.76	23.05	-17.34	75.62	-70.00	0.0165	0.6452
က	5.04	9	92.33	-57.06	42.40	-7.63	75.92	-70.47	0.0651	1.4771
					7					ĺ

Table A.2: Experimental Data (continued)

Test Tow Angle X1 X2 Y1 Y2 X1 X2 NDP NLP Number Speed of Gauge Gauge Gauge Gauge Pre Freston Fension Fension (ft/2) (ft/2) <th>01: One Æ</th> <th>01: One Array, Low Tension, 11</th> <th>ension, 1</th> <th></th> <th>Cylinders per Line (continued)</th> <th>(continue</th> <th>(T)</th> <th></th> <th>er an an</th> <th></th>	01: One Æ	01: One Array, Low Tension, 11	ension, 1		Cylinders per Line (continued)	(continue	(T)		er an		
Speed of Gauge Gauge Gauge Pre Pre (ff/sec) (deg) (lbs) (lbs) (lbs) (lbs) (lfv2) (ffv2) (ffv2	Test	Tow	Angle	×	X2	71	Y2	×	X2	NDP	NLP
Attack Tension deg) (lbs) (lbs) (lbs) (lbs) (lfv2) (ffv2) (ffv2	Number	Speed	oę	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
(ff/sec) (deg) (lbs) (lbs) (lbs) (ffv2) (ffv2) <td></td> <td></td> <td>Attack</td> <td></td> <td></td> <td></td> <td></td> <td>Tension</td> <td>Tension</td> <td></td> <td></td>			Attack					Tension	Tension		
10.08 6 118.77 -38.69 33.58 -32.46 75.70 -70.13 0.0638 0 5.04 10 94.76 -56.10 41.29 -7.54 75.97 -70.52 0.0350 1 10.07 10 134.39 -41.34 43.01 -40.94 75.46 -69.91 0.1115 0 5.04 16 106.14 -56.22 50.88 -10.44 74.53 -68.89 0.2284 1 10.07 20 105.14 -56.22 50.88 -10.44 74.53 -68.89 0.2052 0 10.07 20 105.24 -57.55 75.87 -70.39 0.2052 0 10.07 20 107.52 -59.50 32.01 -13.02 74.84 -69.37 0.2441 1 5.04 20 102.36 -69.02 68.55 -72.71 75.02 -69.37 0.2441 1 5.04 20 122.89 -62.84 33.55		(ft/sec)	(deg)	(lps)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\Lambda}2)$	(ft^2)
5.04 10 94.76 -56.10 41.29 -7.54 75.97 -70.52 0.0350 1 10.07 10 134.39 -41.34 43.01 -40.94 75.46 -69.91 0.1115 0 5.04 16 106.14 -56.22 50.88 -10.44 74.53 -68.89 0.2284 1 10.07 16 165.21 -51.76 55.84 -57.55 75.87 -70.39 0.2052 0 10.07 20 107.52 -59.50 32.01 -13.02 74.38 -68.80 0.2411 1 10.07 20 107.52 -59.50 32.01 -13.02 74.38 -68.80 0.2411 1 10.07 20 192.36 -69.02 68.56 -72.71 75.02 -69.37 0.2433 1 5.04 20 102.89 -62.84 33.55 -16.90 74.64 -69.25 0.4473 1 5.04 30 225.56 <td>4</td> <td>10.08</td> <td>9</td> <td>118.77</td> <td>-38.69</td> <td>33.58</td> <td>-32.46</td> <td>75.70</td> <td>-70.13</td> <td>0.0638</td> <td>0.6255</td>	4	10.08	9	118.77	-38.69	33.58	-32.46	75.70	-70.13	0.0638	0.6255
10.07 10 134.39 -41.34 43.01 -40.94 75.46 -69.91 0.1115 0 5.04 16 106.14 -56.22 50.88 -10.44 74.53 -68.89 0.2052 0 10.07 16 165.21 -51.76 55.84 -57.55 75.87 -70.39 0.2052 0 5.04 20 107.52 -59.50 32.01 -13.02 74.38 -68.80 0.2411 1 5.04 20 107.52 -59.50 32.01 -13.02 74.38 -68.80 0.2411 1 10.07 20 192.36 -69.02 68.55 -72.71 75.02 -69.37 0.2343 1 10.07 26 226.56 -82.50 69.68 -83.58 75.02 -69.25 0.4473 1 10.07 20 226.56 -82.50 69.68 -83.58 75.02 -69.25 0.4473 1 10.07 30 245.83<	5	5.04	10	94.76	-56.10	41.29	-7.54	75.97	-70.52	0.0350	1.5845
5.04 16 106.14 -56.22 50.88 -10.44 74.53 -68.89 0.2284 1 10.07 16 165.21 -51.76 55.84 -57.55 75.87 -70.39 0.2052 0 5.04 20 107.52 -59.50 32.01 -13.02 74.38 -68.80 0.2411 1 10.07 20 192.36 -69.02 68.55 -72.71 75.02 -69.37 0.2343 1 10.07 20 192.36 -62.84 33.55 -16.90 74.64 -69.25 0.4473 1 10.07 26 226.56 -82.50 69.68 -83.58 75.02 -69.25 0.4473 1 10.07 26 226.56 -82.50 69.68 -83.58 75.02 -69.25 0.4473 1 10.07 30 245.83 -89.63 62.07 -81.00 75.48 -69.24 0.5356 1 10.07 40 281.67	9	10.07	10	134.39	-41.34	43.01	-40.94	75.46	-69.91	0.1115	0.6917
10.07 16 165.21 -51.76 55.84 -57.55 75.87 -70.39 0.2052 0 5.04 20 107.52 -59.50 32.01 -13.02 74.38 -68.80 0.2441 1 5.04 20 107.52 -59.50 32.01 -13.02 74.38 -68.80 0.2411 1 5.04 26 122.89 -62.84 33.55 -16.90 74.64 -69.25 0.2473 1 5.04 26 226.56 -82.50 69.68 -83.58 75.02 -69.55 0.2473 1 5.04 30 127.20 -66.03 27.13 -18.41 74.65 -69.24 0.3536 1 5.04 40 145.35 -78.37 16.72 -23.72 76.55 -71.20 0.1335 1 5.04 50 158.18 -88.49 5.35 -27.64 76.55 -71.89 0.6945 0 5.04 60 159.32	7	5.04	16	106.14	-56.22	50.88	-10.44	74.53	-68.89	0.2284	1.6058
5.04 20 107.52 -59.50 32.01 -13.02 74.38 -68.80 0.2411 1 10.07 20 192.36 -69.02 68.55 -72.71 75.02 -69.37 0.2343 1 5.04 26 122.89 -62.84 33.55 -16.90 74.64 -69.25 0.4473 1 10.07 26 122.89 -62.84 33.55 -16.90 74.64 -69.25 0.4473 1 5.04 26 226.56 -82.50 69.68 -83.58 75.02 -69.55 0.4473 1 10.07 30 127.20 -66.03 27.13 -18.41 74.65 -69.24 0.3536 1 10.07 40 145.35 -78.37 16.72 -23.72 76.55 -71.20 0.1335 1 10.07 40 281.67 -145.49 -2.93 -12.64 76.75 -71.89 0.6945 0 5.04 60 295.01<	8	10.07	16	165.21	-51.76	55.84	-57.55	75.87	-70.39	0.2052	0.7723
10.07 20 192.36 -69.02 68.55 -72.71 75.02 -69.37 0.2343 1 5.04 26 122.89 -62.84 33.55 -16.90 74.64 -69.25 0.4473 1 10.07 26 226.56 -82.50 69.68 -83.58 75.02 -69.55 0.3136 1 5.04 30 226.56 -82.50 69.68 -83.58 75.02 -69.24 0.3536 1 10.07 30 245.83 -89.63 62.07 -81.00 75.48 -69.24 0.3536 1 10.07 40 145.35 -78.37 16.72 -23.72 76.55 -71.20 0.1335 1 5.04 50 158.18 -88.49 5.35 -27.64 76.55 -71.89 0.7684 0 5.04 60 159.32 -99.58 -7.26 -310.99 77.98 -73.20 0.8522 0 5.04 70 164.54 <td>6</td> <td>5.04</td> <td>20</td> <td>107.52</td> <td>-59.50</td> <td>32.01</td> <td>-13.02</td> <td>74.38</td> <td>-68.80</td> <td>0.2411</td> <td>1.4948</td>	6	5.04	20	107.52	-59.50	32.01	-13.02	74.38	-68.80	0.2411	1.4948
5.04 26 122.89 -62.84 33.55 -16.90 74.64 -69.25 0.4473 1 10.07 26 226.56 -82.50 69.68 -83.58 75.02 -69.55 0.3136 1 5.04 30 127.20 -66.03 27.13 -18.41 74.65 -69.24 0.3536 1 10.07 30 245.83 -89.63 62.07 -81.00 75.48 -69.97 0.4338 0 5.04 40 145.35 -78.37 16.72 -23.72 76.55 -71.20 0.1335 1 5.04 50 158.18 -88.49 5.35 -27.64 76.75 -71.89 0.7684 0 5.04 60 159.32 -99.58 -7.26 -31.99 78.30 0.8520 0 5.04 70 16.45 -109.64 -2.03 -130.28 77.98 77.99 0.8520 0 5.04 70 154.54 -109.64	10	10.07	20	192.36	-69.02	68.55	-72.71	75.02	-69.37	0.2343	1.0756
10.07 26 -82.56 -83.58 75.02 -69.55 0.3136 5.04 30 127.20 -66.03 27.13 -18.41 74.65 -69.54 0.3536 10.07 30 245.83 -89.63 62.07 -81.00 75.48 -69.24 0.3536 10.07 40 281.67 -114.52 31.18 -104.39 76.13 -71.20 0.1335 5.04 50 158.18 -88.49 5.35 -27.64 76.75 -71.89 0.7684 - 5.04 60 159.32 -99.58 -7.26 -31.98 76.93 -71.89 0.6945 10.07 60 295.01 -168.76 -7.26 -31.99 77.98 -73.20 0.8520 5.04 70 164.54 -109.64 -21.04 -32.20 80.21 -75.60 0.9126 -75.60 10.07 70 267.28 -192.76 -90.92 -133.02 79.78 -75.06 0.9125	11	5.04	26	122.89	-62.84	33.55	-16.90	74.64	-69.25	0.4473	1.5240
5.04 30 127.20 -66.03 27.13 -18.41 74.65 -69.24 0.3536 10.07 30 245.83 -89.63 62.07 -81.00 75.48 -69.97 0.4338 10.07 40 145.35 -78.37 16.72 -23.72 76.55 -71.20 0.1335 5.04 40 281.67 -114.52 31.18 -104.39 76.13 -71.10 0.5770 10.07 50 158.18 -88.49 5.35 -27.64 76.75 -71.89 0.7684 5.04 60 159.32 -99.58 -7.26 -31.99 78.30 -73.20 0.8560 5.04 70 154.54 -109.64 -21.04 -32.20 80.21 -75.60 0.9226 5.04 70 267.28 -192.76 -90.92 -133.02 79.78 -75.06 0.9125 -75.06 0.9125	12	10.07	26	226.56	-82.50	89.68	-83.58	75.02	-69.55	0.3136	1.0849
10.07 30 245.83 -89.63 62.07 -81.00 75.48 -69.97 0.4338 5.04 40 145.35 -78.37 16.72 -23.72 76.55 -71.20 0.1335 10.07 40 281.67 -114.52 31.18 -104.39 76.13 -71.10 0.5770 10.07 50 158.18 -88.49 5.35 -27.64 76.75 -71.89 0.7684 - 10.07 50 306.65 -145.49 -2.93 -120.98 76.93 -71.99 0.6945 - 10.07 60 295.01 -168.76 -52.27 -130.28 77.98 -73.20 0.8520 - 5.04 70 154.54 -109.64 -21.04 -32.20 80.21 -75.60 0.9125 - 10.07 70 267.28 -192.76 -90.92 -133.02 79.78 -75.06 0.9125 -	13	5.04	30	127.20	-66.03	27.13	-18.41	74.65	-69.24	0.3536	1.5484
5.04 40 145.35 -78.37 16.72 -23.72 76.55 -71.20 0.1335 10.07 40 281.67 -114.52 31.18 -104.39 76.13 -71.10 0.5770 5.04 50 158.18 -88.49 5.35 -27.64 76.75 -71.89 0.7684 5.04 60 306.65 -145.49 -2.93 -120.98 76.93 -71.99 0.6945 10.07 60 159.32 -99.58 -7.26 -31.99 77.98 -73.20 0.8560 - 5.04 70 154.54 -109.64 -21.04 -32.20 80.21 -75.60 0.9226 - 10.07 70 267.28 -192.76 -90.92 -133.02 79.78 -75.06 0.9125 -	14	10.07	30	245.83	-89.63	62.07	-81.00	75.48	-69.97	0.4338	0.1567
10.07 40 281.67 -114.52 31.18 -104.39 76.13 -71.10 0.5770 5.04 50 158.18 -88.49 5.35 -27.64 76.75 -71.89 0.7684 10.07 50 306.65 -145.49 -2.93 -120.98 76.93 -71.99 0.6945 5.04 60 159.32 -99.58 -7.26 -31.99 78.30 -73.32 0.8560 10.07 60 295.01 -168.76 -52.27 -130.28 77.98 -73.20 0.8222 5.04 70 154.54 -109.64 -21.04 -32.20 80.21 -75.60 0.9226 10.07 70 267.28 -192.76 -90.92 -133.02 79.78 -75.06 0.9125	15	5.04	40	145.35	-78.37	16.72	-23.72	76.55	-71.20	0.1335	1.1998
5.0450158.18-88.495.35-27.6476.75-71.890.768410.0750306.65-145.49-2.93-120.9876.93-71.990.69455.0460159.32-99.58-7.26-31.9978.30-73.320.856010.0760295.01-168.76-52.27-130.2877.98-73.200.92265.0470154.54-109.64-21.04-32.2080.21-75.600.922610.0770267.28-192.76-90.92-133.0279.78-75.060.9125	16	10.07	40	281.67	-114.52	31.18	-104.39	76.13	-71.10	0.5770	0.1031
10.07 50 306.65 -145.49 -2.93 -120.98 76.93 -71.99 0.6945 - 5.04 60 159.32 -99.58 -7.26 -31.99 78.30 -73.32 0.8560 - 10.07 60 295.01 -168.76 -52.27 -130.28 77.98 -73.20 0.8222 5.04 70 154.54 -109.64 -21.04 -32.20 80.21 -75.60 0.9226 - 10.07 70 267.28 -192.76 -90.92 -133.02 79.78 -75.06 0.9125 -	17	5.04	20	158.18	-88.49	5.35	-27.64	76.75	-71.89	0.7684	-0.1878
5.0460159.32-99.58-7.26-31.9978.30-73.320.856010.0760295.01-168.76-52.27-130.2877.98-73.200.82225.0470154.54-109.64-21.04-32.2080.21-75.600.922610.0770267.28-192.76-90.92-133.0279.78-75.060.9125	18	10.07	20	306.65	-145.49	-2.93	-120.98	76.93	-71.99	0.6945	0.0839
10.07 60 295.01 -168.76 -52.27 -130.28 77.98 -73.20 0.8222 5.04 70 154.54 -109.64 -21.04 -32.20 80.21 -75.60 0.9226 10.07 70 267.28 -192.76 -90.92 -133.02 79.78 -75.06 0.9125	19	5.04	90	159.32	-99.58	-7.26	-31.99	78.30	-73.32	0.8560	-0.1164
5.04 70 154.54 -109.64 -21.04 -32.20 80.21 -75.60 0.9226 10.07 70 267.28 -192.76 -90.92 -133.02 79.78 -75.06 0.9125	20	10.07	09	295.01	-168.76	-52.27	-130.28	77.98	-73.20	0.8222	0.0030
10.07 70 267.28 -192.76 -90.92 -133.02 79.78 -75.06 0.9125	21	5.04	70	154.54	-109.64	-21.04	-32.20	80.21	-75.60	0.9226	-0.2299
	22	10.07	70	267.28	-192.76	-90.92	-133.02	79.78	-75.06	0.9125	-0.0731

Table A.2: Experimental Data (continued)

Test	Tow	Angle	X,	X	Υ1	Y2	×	X2	NDP	NLP
Number	Speed	ō	Gange	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^{4})	$(ft^{\Lambda}2)$
23	5.04	80	155.23	-125.57	-30.40	-36.35	102.30	-98.53	1.0931	-0.1589
24	10.07	80	232.46	-219.77	-113.87	-141.34	89.20	-85.23	1.0136	-0.1236
25	5.04	90	130.39	-128.70	-36.66	-37.67	97.79	-92.02	1.1613	-0.2653
26	10.07	06	172.71	-242.01	-122.54	-138.65	86.31	-80.73	1.0567	-0 2221

Test Tow Angle X1 X2 Y1 Y2 X1 X2 NDP NL Number Speed of Gauge Gauge Gauge Gauge Pre Pre Pre Attack Attack Tension Tension Tension (ft^2) <	02: Two /	02: Two Arrays, Low Tension,	Tension,	~	1 Cyfinders Per Line	4)					
Speed of Gauge Gauge Gauge Gauge Gauge Gauge Gauge Gauge Free Preson Tension Tension	Test	Tow	Angle	×	X	¥	Y2	×	X	NDP	NLP
ff/sec) (deg) (lbs) <	Number	Speed	οť	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
(ft/sec) (deg) (lbs) (lbs) (lbs) (lbs) (lbs) (lbs) (ft/2) (ft/2) 5.04 30 140.86 -63.03 17.56 -23.71 74.77 -68.55 0.7835 1 10.07 30 140.86 -63.03 40.78 -99.66 75.34 -69.19 0.7846 0 5.04 40 170.77 -81.34 8.08 -31.50 74.21 -67.98 0.6836 1 10.07 40 362.41 -132.80 5.89 -127.68 74.21 -67.98 0.9747 0 5.04 50 178.62 -94.07 -5.22 -35.94 74.28 -68.53 1.2444 -0 10.07 50 379.36 -165.37 -39.64 -144.50 75.35 -69.59 1.0994 0 5.04 60 187.76 -107.04 -19.05 -42.20 74.98 -68.79 1.4416 0 10.07 60			Attack					Tension	Tension		
5.04 30 140.86 -63.03 17.56 -23.71 74.77 -68.55 0.7835 1 10.07 30 303.10 -89.73 40.78 -99.66 75.34 -69.19 0.7846 0 5.04 40 170.77 -81.34 8.08 -31.50 74.21 -67.98 0.6836 1 5.04 50 178.62 -94.07 -5.22 -35.94 74.28 -67.98 0.9747 0 5.04 50 178.62 -94.07 -5.22 -35.94 74.28 -68.53 1.0994 0 5.04 60 187.76 -107.04 -19.05 -42.20 74.98 -68.57 1.4416 0 10.07 60 392.02 -197.38 -94.28 -163.32 74.72 -68.79 1.3240 0		(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{^{\Lambda}}2)$	(ft^2)
10.07 30 303.10 -89.73 40.78 -99.66 75.34 -69.19 0.7846 5.04 40 170.77 -81.34 8.08 -31.50 74.21 -67.98 0.6836 10.07 40 362.41 -132.80 5.89 -127.68 74.21 -67.98 0.9747 5.04 50 178.62 -94.07 -5.22 -35.94 74.28 -68.53 1.2444 10.07 50 379.36 -165.37 -39.64 -144.50 75.35 -69.59 1.0994 5.04 60 187.76 -107.04 -19.05 -42.20 74.98 -68.57 1.4416 10.07 60 392.02 -197.38 -94.28 -163.32 74.72 -68.79 1.3240	39	5.04	30	140.86	-63.03	17.56	-23.71	74.77	-68.55	0.7835	1.4478
5.0440170.77-81.348.08-31.5074.21-67.980.683610.0740362.41-132.805.89-127.6874.21-67.980.97475.0450178.62-94.07-5.22-35.9474.28-68.531.244410.0750379.36-165.37-39.64-144.5075.35-69.591.09945.0460187.76-107.04-19.05-42.2074.98-68.571.441610.0760392.02-197.38-94.28-163.3274.72-68.791.3240	40	10.07	30	303.10	-89.73	40.78	-99.66	75.34	-69.19	0.7846	0.1245
10.07 40 362.41 -132.80 5.89 -127.68 74.21 -67.98 0.9747 5.04 50 178.62 -94.07 -5.22 -35.94 74.28 -68.53 1.2444 10.07 50 379.36 -165.37 -39.64 -144.50 75.35 -69.59 1.0994 5.04 60 187.76 -107.04 -19.05 -42.20 74.98 -68.57 1.4416 10.07 60 392.02 -197.38 -94.28 -163.32 74.72 -68.79 1.3240	41	5.04	40	170.77	-81.34	8.08	-31.50	74.21	-67.98	0.6836	1.2259
5.04 50 178.62 -94.07 -5.22 -35.94 74.28 -68.53 1.2444 10.07 50 379.36 -165.37 -39.64 -144.50 75.35 -69.59 1.0994 5.04 60 187.76 -107.04 -19.05 -42.20 74.98 -68.57 1.4416 10.07 60 392.02 -197.38 -94.28 -163.32 74.72 -68.79 1.3240	42	10.07	40	362.41	-132.80	5.89	-127.68	74.21	-67.98	0.9747	0.1141
10.07 50 379.36 -165.37 -39.64 -144.50 75.35 -69.59 1.0994 5.04 60 187.76 -107.04 -19.05 -42.20 74.98 -68.57 1.4416 10.07 60 392.02 -197.38 -94.28 -163.32 74.72 -68.79 1.3240	43	5.04	20	178.62	-94.07	-5.22	-35.94	74.28	-68.53	1.2444	-0.2168
5.04 60 187.76 -107.04 -19.05 -42.20 74.98 -68.57 1.4416 10.07 60 392.02 -197.38 -94.28 -163.32 74.72 -68.79 1.3240	44	10.07	50	379.36	-165.37	-39.64	-144.50	75.35	-69.59	1.0994	0.0896
10.07 60 392.02 -197.38 -94.28 -163.32 74.72 -68.79 1.3240	45	5.04	09	187.76	-107.04	-19.05	-42.20	74.98	-68.57	1.4416	0.0041
	46	10.07	09	392.02	-197.38	-94.28	-163.32	74.72	-68.79	1.3240	0.1084

Table A.2: Experimental Data (continued)

02: Two <i>f</i>	J2: Two Arrays, Low Tension	Tension,	11 Cylinders Per Line (continued)	rs Per Line	e (continue	(
Test	Tow	Angle	X	X2	71	Y2	X	X2	NDP	NLP
Number	Speed	oĮ	Gange	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\Lambda}2)$	(ft^2)
47	5.04	20	181.37	-116.04	-30.92	-41.01	75.60	-69.70	1.4124	0.0056
48	10.08	20	361.22	-228.82	-139.82	-175.14	75.44	09.69-	1.4436	0.0398
49	5.05	80	170.73	-131.28	-40.70	-47.12	76.82	-71.71	1.5383	-0.0639
50	10.08	80	331.64	-257.73	-164.42	-182.68	76.40	-71.16	1.5240	0.0954
51	5.04	90	136.78	-151.95	-49.35	-48.12	97.61	-92.53	1.6314	-0.5938
52	10.08	90	208.80	-295.73	-178.13	-186.08	85.50	-80.35	1.5778	-0.3090

03; Three	03: Three Arrays, Low Tension	w Tensior	_	11 Cylinders per Line	ne					
Test	Tow	Angle	×	X2	71	Υ2	×	X2	NDP	NLP
Number	Speed	of (Gauge	Gauge	Gauge	Gauge	Pre	Pre	,	
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^2)	(ft^2)
65	5.04		171.65	-80.62	9.52	-29.65	103.20	-97.57	1.1681	1.3420
99	10.08	30	345.13	-101.41	10.36	-115.19	100.80	-95.33	1.0362	0.000
29	5.04	40	143.83	-103.09	-78.33	-44.32	96.68	-91.06	1.2311	-0.9460
68	10.08	40	271.79	-152.59	-237.74	-149.03	95.57	-90.03	1.4109	-1.2752
69	5.04	50	137.89	-115.37	-94.17	-45.58	93.39	-87.56	1.9676	-2.4707
70	10.08	50	259.48	-185.80	-269.24	-169.57	92.37	-87.00	1.6312	-1.2862

Table A.2: Experimental Data (continued)

03: Three	33: Three Arrays, Low Tension	w Tensior	on, 11 Cylinders per Line (continued)	ters per Lii	ne (contini	(20)				
Test	Tow	Angle	X Y	X	71	Y2	×	X	NDP	NLP
Number	Speed	oę	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\Lambda}2)$	$(ft^{\Lambda}2)$
71	5.04	60	135.65	-127.82	-90.41	-48.87	91.83	-85.98	2.0797	-2.0609
72	10.08	60	261.05	-223.45	-272.72	-195.23	91.07	-85.30	1.8482	-1.1159
73	5.04	70	136.89	-137.65	-81.52	-55.07	90.52	-84.31	2.1853	-1.7111
74	10.08	70	229.79	-263.90	-276.36	-207.09	89.41	-83.17	1.9577	-1.0494
75	5.04	80	138.10	-147.86	-74.26	-60.50	88.73	-82.18	2.3047	-1.2430
92	10.08	80	242.32	-296.81	-250.05	-230.96	87.49	-81.09	2.0795	-0.6706
77	5.04	90	150.77	-160.55	-62.69	-60.71	87.97	-81.41	2.1581	-0.5143
78	10.07	90	246.33	-338.65	-224.65	-230.63	86.92	-80.54	2.0443	-0.3433

04: Four /	04: Four Arrays, Low Tension,	/ Tension,	11 Cylinders per Line	ers per Lin	Φ.					
Test	Tow	Angle	X Y	X2	7.1	Y2	×	X	NDP	NLP
Number	Speed	oĮ	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^2)	(ft^2)
91	5.04	30	158.94	-88.46	-91.51	-36.24	111.2	-104.7	1.8843	-0.7689
92	10.07	30	297.80	-112.49	-245.68	-122.46	110.3	-103.4	1.4444	-1.3117
93	5.04	40	158.36	-104.08	-101.96	-45.98	104.6	-98.67	1.7672	-1.1668
94	10.07	40	304.03	-152.29	-294.78	-153.25	104.4	60.86-	1.7380	-1.4126

Table A.2: Experimental Data (continued)

						27	51	02	54	90	12	44	05	8	54
ŀ		NLP			$(ft^{\Lambda}2)$	-2.5027	-1.3451	-2.1702	-1.1454	-1.7960	-1.1212	-1.2344	-0.6505	-0.5690	-0.3564
		NDP			(ft^2)	2.4479	1.9748	2.5868	2.1518	2.6176	2.3556	2.7369	2.4039	2.5621	2.4204
		X2	Pre	Tension	(sql)	-96.28	-95.06	-93.75	-93.22	-92.84	-91.46	-91.36	-89.4	-90.69	-89.27
		×	Pre	Tension	(sql)	102.7	101.6	101.3	100.2	101.1	99.25	99.63	97.75	98.26	97.56
	(þ¢	Y2	Gauge		(sql)	-53.97	-186.61	-58.39	-211.14	-63.01	-240.36	-68.75	-255.00	-69.72	-269.01
	e (continue	Υ1	Gauge		(sql)	-104.91	-310.56	-105.20	-310.54	-95.01	-320.54	-86.89	-287.26	-73.57	-260.18
	irs per Line	X2	Gauge		(sql)	-123.37	-196.75	-137.89	-236.86	-148.14	-285.15	-159.48	-319.53	-175.63	-366.70
	11 Cylinders per Line (continued)	×	Gauge		(sql)	160.47	306.12	155.24	300.51	152.78	266.19	155.55	282.06	164.17	273.70
	Tension,	Angle	oţ	Attack	(ded)	20	20	09	09	20	70	80	80	06	06
	04: Four Arrays, Low Tension	Tow	Speed		(ft/sec)	5.04	10.07	5.04	10.07	5.04	10.07	5.04	10.07	5.04	10.07
	04: Four A	Test	Number			92	96	97	86	66	100	101	102	103	104

	T					_
	NLP			$(ft^{\Lambda}2)$	1.6054	1.1747
	NDP			$(ft^{\Lambda}2)$	2.0392	1.9880
	X	Pre	Tension	(sql)	-106.30	-105.50
	X X	Pre	Tension	(sql)	108.8	107.9
	Y2	Gauge		(sql)	-38.67	-52.52
0	¥	Gauge		(sql)	8.33	-14.11
rs per Line	X2	Gauge		(sql)	-77.44	-104.68
11 Cylinders per Line	×	Gauge		(sql)	208.96	237.85
Tension,	Angle	oĮ	Attack	(deg)	30	40
05: Five Arrays, Low Tension,	Tow	Speed		(ft/sec)	5.04	5.04
05: Five A	Test	Number	_		117	119

Table A.2: Experimental Data (continued)

05: Five /	35. Five Arrays, Low Tension, 11 Cylinders per Line (continued)	Tension,	11 Cylinde	rs per Line	(continue	(þ.				
Test	Tow	Anale	×	X	X	X2	×	×	NDP	d N
Number	Speed	ď	Gauge	Gauge	Gauge	Gauge	Pre	Pre		i E
_		Attack					Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{n}2)$	$(ft^{\Lambda}2)$
121	5.04	50	259.96	-129.56	-36.34	-61.74	107.6	-105.20	2.7726	-0.1945
123	5.04	90	260.35	-145.47	-54.02	-67.72	107.5	-105.00	2.8924	0.0595
125	5.04	20	258.62	-159.43	-69.78	-73.60	108.4	-105.80	3.0344	0.2185
127	5.04	80	240.35	-173.95	-77.60	-77.71	106.4	-105.10	3.0030	0.3131
128	10.07	80	493.93	-337.83	-294.57	-281.05	107.7	-106.10	2.7481	0.3238
129	5.04	90	211.66	-197.57	-81.36	-76.87	108.3	-108.40	2.8656	0.1058
130	10.07	90	409.87	-377.62	-300.76	-295.52	111.8	-111.90	2.7618	0.3236

06: Six Ar	06: Six Arrays, Low Tension,	7	1 Cylinders per Line	s per Line						
Test	Tow	Angle	×	×	۲۱	Y2	X	X2	NDP	NLP
Number	Speed	of	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^2)	(ft^2)
169	5.04	30	226.76	-82.76	-0.45	-42.78	123.40	-121.10	2.3931	1.5074
171	5.04	40	214.53	-116.45	-68.01	-59.17	122.80	-120.50	2.2341	-0.2244
173	5.04	50	200.21	-145.57	-131.14	-72.89	121.90	-119.90	3.4373	-2.7506
175	5.04	60	194.21	-164.61	-133.08	-79.61	120.80	-118.60	3.6293	-2.3593
177	5.04	70	185.20	-177.82	-124.02	-84.97	120.00	-117.90	3.6524	-1.9803

Table A.2: Experimental Data (continued)

gle of ack eg)	Att o Att	Speed control (ft/sec) (de 5.04)
Gauge Gauge (lbs) (lbs) 176.08 -192.61	Gauge (lbs) 176.08	of Gauge Attack (deg) (lbs) 4 80 176.08
	Angle of Attack (deg)	4

07: Sever	07: Seven Arrays, Low Tension	ow Tensio	n, 11 Cyline	, 11 Cylinders per Line	ine					
										-
Test	Tow	Angle	× 1	X	7.	Y2	×	X2	NDP	d N
Number	Speed	oĮ	Gauge	Gauge	Gauge	Gauge	Pre	Pre	<u>.</u>	j :
		Attack				ı	Tension	Tension		•
	(ft/sec)	(ded)	(sql)	(lbs)	(sql)	(sql)	(lbs)	(lbs)	(Hv2)	(CV#)
195	5.04	30	243.98	-82.43	-4.69	-46 55	129 50	-12830	2 R026	1 5550
197	5.04	40	279.52	-116 06	-3131	-65.54	128 70	127.60	2.0020	4.0000
100	F 0.4	03	17 000	70 1.	- 0	5 6	140.10	00. /21	2.0/42	1.108
66-	0.04	00	303.73	-145.91	-56.86	-/8.03	128.30	-127.30	3.7217	-0.2266
201	5.04	90	304.80	-169.72	-82.28	-86.76	128.60	-127 50	3 9439	-0.0410
203	5.04	70	253.95	-188.23	-105.49	-93 58	128 90	-127.60	3 8739	0.0410
205	5.04	80	190.98	-206.81	-131.16	-99 07	130 90	-129 50	4 21 44	1 5082
207	5.04	96	209.60	-235.60	-110.15	-103.44	138.90	-137.30	3 9902	-1.3302

Table A.2: Experimental Data (continued)

08: Eight ,	38: Eight Arrays, Low Tension, 11 Cylinders per Line	v Tension,	11 Cylinde	ers per Lin	e e				:	
Test	Tow	Angle	×	X	7.1	Y2	×	X2	NDP	NLP
Number	Speed	oţ	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		-
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\Lambda}2)$	(ft^2)
221	5.04		255.09	-84.39	-13.68	-49.07	142.10	-141.50	3.0910	1.4525
223	5.04	40	251.95	-126.54	-84.72	-71.81	140.50	-140.40	3.0769	-0.2956
225	5.04	50	239.72	-161.21	-154.47	-87.69	140.70	-140.20	4.3619	-2.8537
227	5.04	60	228.14	-182.14	-163.45	-100.34	139.20	-138.50	4.7101	-2.5634
229	5.04	70	214.05	-200.77	-162.76	-105.47	137.70	-137.10	4.6775	-2.6822
231	5.04	80	209.07	-219.01	-144.65	-113.81	136.90	-136.40	4.8000	-1.5619
233	5.04	8	216.40	-235.79	-126.39	-117.25	136.30	-135.90	4.6006	-0.5844

09: One A	39: One Array, Low Tension,	Fension, 6	Cylinders per Line	per Line						
Test	Tow	Angle	×	X2	Y1	Y2	X	X2	NDP	NLP
Number	Speed	o	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{^{\prime}}2)$	(ft^2)
267	5.04	0	104.36	-86.01	40.26	-5.26	95.00	-97.35	0.0926	0.4788
268	10.06	0	123.53	-66.95	30.05	-30.36	95.27	-97.41	-0.0361	0.6171
269	5.04	10	116.19	-83.53	48.39	-7.42	94.63	-96.98	0.0455	1.7353
270	10.06	10	138.60	-65.61	53.04	-36.23	95.15	-97.56	0.0379	0.7563

Table A.2: Experimental Data (continued)

09: One /	09: One Array, Low Tension, 6	Fension, 6	Cylinders	Cylinders per Line (continued	continued)			- And		
Test	Tow	Angle	×	X2	Y1	Y2	X	X2	NDP	NLP
Number	Speed	oĮ	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(lps)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\Lambda}2)$	(ft^2)
271	5.04	20	119.54	-84.31	32.07	-11.23	93.68	-95.92	0.1333	1.4956
272	10.06	20	180.49	-79.71	77.87	-56.96	96.25	-98.50	0.1208	1.1723
273	5.04	30	135.56	-86.55	29.82	-14.78	92.69	-94.98	0.2110	1.6143
274	10.07	30	232.92	-100.08	74.86	-68.39	93.26	-95.50	0.3004	0.2289
275	5.04	40	142.92	-91.45	20.78	-19.05	92.12	-94.69	-0.0986	1.2365
276	10.06	40	257.37	-124.99	38.72	-79.60	92.97	-95.26	0.3650	0.1396
277	5.04	50	149.67	-97.79	10.77	-21.21	91.83	-94.01	0.4433	-0.2007
278	10.07	20	272.16	-143.16	9.46	-87.45	92.17	-94.58	0.4343	0.1374
279	5.04	09	154.53	-106.16	-0.25	-23.42	94.42	-96.89	0.5421	-0.0271
280	10.07	90	263.38	-163.27	-26.63	-89.65	94.64	-96.89	0.4815	0.0874
281	5.04	70	157.62	-113.00	-8.75	-24.07	98.98	-101.60	0.5811	0.0447
282	10.07	70	249.48	-184.60	-56.11	-94.22	98.99	-101.60	0.5565	0.0440
283	5.04	80	140.66	-122.83	-20.15	-24.90	99.77	-102.40	0.6398	-0.1910
284	10.07	80	209.20	-207.45	-82.02	-97.72	99.43	-102.20	0.6317	-0.0780
285	5.04	06	123.49	-134.82	-25.17	-25.17	102.80	-105.40	0.6740	-0.3598
286	10.06	90	157.58	-232.16	-87.08	90.66-	101.50	-104.20	0.6761	-0.2072

Table A.2: Experimental Data (continued)

10. Two A	10: Two Arrays Ow Tension	Teneion		1 200	10 lack C					
	alays, LOW	, 10 E	o Cymraers per cirre, 12 irion Corisecutive Spacing	o per cirie,		orisecutive	spacing			
Test	Tow	Angle	X 1	X	Y1	Y2	×	X	NDP	NLP
Number	Speed	οť	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack			,	,	Tension	Tension		
	(tl/sec)	(ded)	(Ips)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^2)	(ft^2)
287	5.04	30	116.05	-95.83	-64.6	-19.95	100.70	-102.80	0.3859	0.1339
288	10.06	30	179.68	-117.26	-158.36	-80.2	99.59	-101.70	0.8084	-1.3689
289	5.04	40	114.2	-106.28	-62.38	-29.01	97.51	-99.89	0.0651	-0.3408
290	10.06	40	178.09	-151.40	-182.75	-100.44	96.63	-99.09	0.9975	-1.4512
291	5.04	50	114.86	-114.52	-60.12	-28.07	95.31	-97.56	1.4948	-2.4479
292	10.07	20	169.43	-175.06	-188.88	-112.25	92.06	-97.54	1.1281	-1.3386
293	5.04	90	108.41	-122.27	-59.43	-31.39	93.88	-96.50	1.5012	-2.0370
294	10.07	90	151.46	-199.10	-182.39	-119.78	93.28	-95.80	1.1400	-1.1593
295	5.04	70	107.71	-125.42	-47.96	-31.61	93.38	-95.64	1.3199	-1.5794
296	10.06	70	146.55	-221.55	-163.94	-125.32	92.70	-94.74	1.1388	-0.9296
297	5.04	80	108.34	-134.92	-43.07	-33.02	94.63	-96.68	1.2665	-1.2295
298	10.06	80	146.34	-252.13	-149.13	-133.82	92.09	-94.53	1.1505	-0.7278
299	5.04	6	118.07	-140.16	-35.65	-33.04	91.65	-94.11	1.0955	-0.5811
300	10.06	90	185.04	-264.46	-126.24	-132.25	92.87	-95.27	1.0839	-0.2334

Table A.2: Experimental Data (continued)

11: Two A	11: Two Arrays, Low Tension,	Tension,	6 Cylinders per Line, 24 Inch Consecutive Spacing	s per Line,	24 Inch C	onsecutive	Spacing			
Test	Tow	Angle	X	X2	¥	Y2	×	X2	NDP	d N
Number	Speed	o	Gauge	Gauge	Gauge	Gauge	Pre	Pre		i
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^2)	(ft^2)
301	5.04	30	141.65	-82.42	-21.09	-19.21	90.63	-93.68	0.9662	0.7523
302	10.06	30	274.91	-101.25	49.24	-80.78	91.54	-93.88	0.5786	0 1658
303	5.04	40	164.06	-93.36	-15.78	-25.31	90.38	-92.85	0.7582	0.8200
304	10.06	40	323.59	-129.45	29.43	-100.12	91.15	-93.33	0.7035	0.2252
305	5.04	50	175.90	-106.70	2.54	-29.73	89.19	-91.42	0.9308	-0.1491
306	10.06	50	352.55	-167.01	-9.14	-119.99	90.35	-92.75	0.8202	0.1909
307	5.04	60	178.55	-116.88	-9.19	-32.91	89.38	-91.53	0.9982	0.0141
308	10.07	60	352.37	-195.37	-54.40	-128.47	89.70	-92.18	0.9203	0.1697
309	5.04	70	174.84	-124.17	-20.62	-33.71	89.94	-92.05	1.0302	0.0010
310	10.07	70	333.93	-217.59	69.68-	-124.80	89.86	-92.29	0.9525	0.1775
311	5.04	80	162.00	-131.51	-29.63	-34.04	90.23	-92.45	1.0555	-0.0116
312	10.06	80	303.10	-239.64	-115.28	-127.48	89.56	-92.00	1.0037	0.1743
313	5.04	90	141.47	-13.76	-33.82	-33.61	93.26	-95.46	1.0212	2.4565
314	10.06	90	220.56	-24.21	-125.00	-133.12	91.53	-93.80	1.0431	1.1720

Table A.2: Experimental Data (continued)

12: Three	Arrays, Lo	w Tensior	12: Three Arrays, Low Tension, 6 Cylinders per Line, 24 Inch Consecutive Spacing	ers per Lin	e, 24 Inch	Consecutiv	ve Spacing			
Toch	T And L	O TO C	>	\ \ \			3			
ה ה ה	<u>8</u>	Angle	<	Z		7.7	X	X 2	AUN P	N N
Number	Speed	o	Gauge	Gauge	Gauge	Gauge	Pre	Pre		•
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(lps)	(sql)	(sql)	(sql)	(sql)	(lbs)	(ft^2)	(ft^2)
315	5.04	30	157.35	-86.29	14.14	-22.48	99.44	-101.60	0.8341	1.4257
316	10.06	30	311.91	-109.13	23.85	-90.59	98.56	-100.90	0.7969	0.0847
317	5.04	40	138.00	-107.38	-54.07	-34.56	98.50	-100.60	0.7495	-0.4480
318	10.06	40	250.10	-149.76	-174.18	-113.35	97.66	-99.94	1.0482	-0.9288
319	5.04	50	135.98	-124.72	-76.02	-38.32	96.25	-99.02	1.5375	-2.1803
320	10.06	20	224.48	-191.83	-232.48	-144.77	95.92	-98.47	1.2887	-1.2189
321	5.04	90	132.16	-136.08	-71.72	-44.37	95.63	-97.61	1.6319	-1.8943
322	10.06	90	223.75	-222.36	-217.20	-152.33	94.29	-96.85	1.3499	-0.9926
323	5.04	70	132.22	-143.86	-63.53	-44.38	94.56	-96.93	1.6219	-1.5557
324	10.06	70	193.88	-249.90	-214.87	-162.66	93.32	-95.70	1.4349	-0.9325
325	5.04	80	137.41	-149.12	-51.31	-45.79	93.72	-95.99	1.5756	-0.9727
326	10.06	80	358.61	-269.72	-154.66	-165.32	92.07	-94.34	1.4138	0.2328
327	5.04	8	159.36	-152.96	-46.71	-45.66	92.45	-94.55	1.5278	-0.0098
328	10.06	6	304.35	-288.32	-169.43	-170.03	91.00	-93.37	1.4578	0.2531

Table A.2: Experimental Data (continued)

Jr /	is. rour Airays, Low Tension,	, rension,		s per Line	, 24 Inch (6 Cylinders per Line, 24 Inch Consecutive Spacing	e Spacing			
	Tow	Angle	×	X	71	Y2	×	X2	NDP	NLP
	Speed	oę	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
l.	(ft/sec)	(deg)	(sql)	(lbs)	(sql)	(sql)	(sql)	(sql)	$(ft^{A}2)$	(ft^2)
	5.04	30	179.35	-81.97	20.88	-27.18	97.83	-100.20	1.2801	1.7310
	10.07	30	363.67	-101.85	54.86	-97.31	98.03	-100.60	0.9947	0.3423
	5.04	40	204.45	-104.34	3.75	-36.92	96.22	-98.88	1.1154	1.3297
	10.07	40	417.85	-145.84	0.14	-125.59	97.10	-99.72	1.1865	0.2674
	5.04	50	225.43	-127.06	-14.61	-45.74	95.61	-98.38	1.8347	0.1198
	10.07	50	460.04	-196.67	-55.90	-161.22	96.09	-98.72	1.4169	0.2070
	5.04	60	225.62	-144.89	-33.02	-52.39	95.91	-98.43	1.9575	-0.0840
	10.07	90	453.05	-232.97	-120.16	-178.91	95.14	-97.85	1.5935	0.1530
	5.04	70	222.42	-154.41	-45.48	-55.33	96.53	-98.85	2.0394	0.0130
$\overline{}$	10.06	70	447.14	-270.45	-165.75	-197.46	94.90	-97.44	1.7724	0.2082
	5.04	80	206.53	-161.64	-52.21	-56.51	97.21	-100.00	2.0095	0.1290
	10.06	80	399.31	-282.07	-196.44	-201.55	95.47	-98.41	1.8312	0.3094
	5.04	90	183.82	-178.94	-57.34	-54.82	101.70	-104.40	1.9298	-0.0284
	10.07	90	340.97	-303.47	-207.40	-204.08	97.93	-100.90	1.8214	0.3649

Table A.2: Experimental Data (continued)

14: One <i>f</i>	14: One Array, Low Tension, 3	Fension, 3	Sylinders per Line	per Line						
Test	Tow	Angle	×	X2	Υ1	Y2	×	X	NDP	NLP
Number	Speed	oę	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\Lambda}2)$	(ft^2)
343	5.04	0	113.93	-94.29	46.84	5.69	102.30	-104.10	0.1077	0.8349
344	10.06	0	128.48	-76.84	33.59	-30.91	102.20	-104.70	-0.0595	0.6323
345	5.04	10	113.75	-93.69	-48.00	-9.68	101.90	-104.40	0.1444	-0.2821
346	10.07	9	125.67	-77.53	-105.31	-32.48	101.00	-103.70	0.0514	-0.0416
347	5.04	20	104.40	-96.13	-65.46	-9.07	20.66	-101.50	0.2849	-0.5109
348	10.07	20	118.07	-93.26	-125.85	-54.99	101.30	-104.00	0.1106	0.0738
349	5.04	30	141.38	-91.73	36.38	-14.21	98.38	-101.10	0.1574	1.7506
350	10.07	30	209.39	-99.85	74.02	-62.33	99.81	-102.50	0.1864	0.1938
351	5.04	40	94.34	-100.26	-54.67	-17.90	96.68	-99.07	-0.0243	-0.6714
352	10.06	40	103.98	-124.16	-142.76	-73.54	98.81	-101.30	0.3449	-1.0449
353	5.04	50	145.34	-96.45	15.62	-19.89	92.18	-95.03	0.3170	-0.1562
354	10.06	20	255.16	-137.67	19.62	-87.29	93.81	-96.29	0.3574	0.1268
355	5.04	90	145.44	-100.34	4.21	-21.19	91.75	-94.03	0.3893	-0.0200
356	10.07	90	251.09	-157.41	-15.38	-87.38	92.43	-94.71	0.4057	0.0936
357	5.04	70	140.14	-101.21	-5.12	-21.28	90.00	-92.19	0.4160	-0.0276
358	10.07	70	244.03	-172.53	-41.17	-89.68	90.76	-92.94	0.4741	0.1075
359	5.04	80	128.10	-107.08	-15.48	-21.77	89.85	-92.05	0.4935	-0.1083

Table A.2: Experimental Data (continued)

14: One Array, Low Tension	I MOJ , KON	_			<u> </u>					
Test	Tow	Angle	X	X2	71	Y2	X X	X	NDP	NLP
Number	Speed	of	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\Lambda}2)$	$(ft^{\Lambda}2)$
360	10.07	80	207.14	-189.06	-62.79	-85.16	89.97	-92.25	0.5014	0.0269
361	5.04	06	109.02	-109.27	-18.95	-20.75	89.25	-91.53	0.4579	-0.1412
362	10.07	06	161.81	-205.83	-73.89	-81.24	89.39	-91.66	0.5170	-0.0535

: Two A	15: Two Arrays, Low Tension,		3 Cylinders per Line, 12 Inches Consecutive Spacing	s per Line,	12 Inches	Consecuti	ive Spacin	ס		
Test	Tow	Angle	×	X 2	7	Y 2	×	X	NDP	NLP
Jumber	Speed	oę	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\Lambda}2)$	(ft^2)
363	5.04	30	140.25	-82.97	30.86	-16.06	87.77	-89.80	0.5695	1.8157
364	10.06	30	239.89	-102.48	63.34	-79.29	90.20	-92.42	0.2476	0.0666
365	5.04	40	153.42	-90.99	21.18	-21.24	87.50	-89.55	-0.0025	1.2696
366	10.06	40	279.35	-129.27	34.71	-86.88	89.49	-91.88	0.2822	-0.0050
367	5.04	50	160.36	-101.36	8.24	-25.11	87.29	-89.54	0.1445	-0.7601
368	10.07	50	311.95	-158.76	13.02	-102.06	88.77	-91.16	0.3528	-0.0473
369	5.04	09	160.19	-108.69	-1.53	-26.62	87.67	-89.78	0.2805	-0.6623
370	10.07	60	307.38	-179.73	-28.34	-107.35	88.25	-90.68	0.4739	-0.1234
371	5.04	70	160.74	-111.95	-11.17	-27.12	88.01	-90.14	0.4655	-0.5979

Table A.2: Experimental Data (continued)

15: Two A	15: Two Arrays, Low Tension,		3 Cylinders per Line, 12 Inches Consecutive Spacing (continued)	s per Line,	12 Inches	Consecut	ive Spacin	g (continue	(pe	
Test	MoT	Angle	×	ZX ç	7	Y2	X	X2	AQN	NLP
Number	Speed	.	Gauge	Gange	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(tt/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(lbs)	(ft^2)	(ft^2)
372	10.07	70	301.27	-199.99	-59.82	-110.62	88.43	-90.56	0.5978	-0.1417
373	5.04	80	147.25	-119.04	-21.12	-27.84	88.56	-90.90	0.6525	-0.5761
374	10.07	80	264.96	-222.54	-88.31	-110.77	88.73	-91.02	0.7131	-0.1828
375	5.04	06	131.93	-128.57	-26.52	-27.91	93.55	-95.93	0.7571	-0.4376
376	10.07	90	203.77	-235.30	-90.45	-103.50	92.04	-94.51	0.7145	-0.2079

16: Two <i>⊦</i>	16: Two Arrays, Low Tension	Tension,	, 3 Cylinders per Line, 36 Inches Consecutive Spacing	s per Line,	36 Inches	Consecut	ive Spacin	īĝ		
Test	Tow	Angle	×	X2	71	Y2	×	X	NDP	N P
Number	Speed	oĮ	Gauge	Gauge	Gauge	Gauge	Pre	Pre		į
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^2)	(ft^2)
377	5.04	30	139.19	-82.17	28.73	-16.17	90.41	-92.59	0.3752	1.6509
378	10.06	30	246.48	-96.23	68.78	-71.76	92.07	-94.51	0.4029	0.2325
379	5.04	40	105.36	-93.81	-35.44	-22.19	90.83	-92.96	0.0485	-0 2142
380	10.07	40	171.45	-125.54	-115.52	-84.36	90.40	-92.62	0.5470	-0.7635
381	5.04	20	98.12	-103.34	-55.76	-25.96	88.41	-91.42	0.8178	-2.0071
382	10.06	50	140.05	-158.70	-162.92	-102.45	88.14	-90.82	0.6840	-1 0521
383	5.04	90	159.72	-106.97	-2.30	-26.99	86.29	-88.50	0.6829	-0.0117

Table A.2: Experimental Data (continued)

16: Two <i>f</i>	16: Two Arrays, Low Tension	_	3 Cylinders per Line, 36 Inches Consecutive Spacing (continued)	s per Line,	36 Inches	Consecut	ive Spacin	g (continue	(pe	
Test	Tow	Angle	X	×	Υ.	CX	×	X	AUN	a N
Number	Speed	of	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack				ı	Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^2)	(ft^2)
384	10.07	- 09	315.76	-178.73	-28.99	-110.63	85.70	-88.04	0.6786	0.1911
385	5.04	70	162.79	-113.08	-12.95	-28.63	85.84	-88.22	0.7820	0.0764
386	10.07	70	320.05	-200.15	-60.14	-108.79	85.28	-87.62	0.7407	0.2734
387	5.04	80	147.23	-116.43	-22.16	-28.27	84.91	-87.70	0.7937	0.0527
388	10.07	80	280.43	-219.19	-88.45	-107.96	84.91	-87.29	0.7675	0.2035
389	5.04	90	125.96	-122.04	-26.65	-27.09	85.05	-87.29	0.7431	-0.0573
390	10.06	90	224.96	-227.27	-98.32	-103.57	84.39	-86.75	0.7564	0.1595

X2 NDP NLP	Pre	1 Tension	(lbs) (ft^2) (ft^2)	-89.36 0.5891	0 -90.24 0.5415 0.2377	2 -88.69 0.3278 1.3244	2 -89.40 0.6731 0.1403	6 -88 61 0 8817 -0 2209
×	Pre	Tensi	sqI)					86.26
Y2	Gauge		(sql)	-17.51	-76.25	-24.55	-96.33	-29.81
7.	Gauge		(sql)	25.34	60.55	16.10	16.60	2.20
X2	Gauge		(sql)	-77.70	-97.75	-91.47	-133.85	-106.55
X 1	Gauge		(lbs)	143.67	272.26	162.20	312.46	171.37
Angle	ο	Attack	(deg)	30	30	40	40	20
Tow	Speed		(ft/sec)	5.04	10.06	5.04	10.07	5.04
Test	Number			391	392	393	394	395
	Tow Angle X1 X2 Y1 Y2 X1 X2 NDP	Tow Angle X1 X2 Y1 Y2 X1 X2 NDP ir Speed of Gauge Gauge Gauge Gauge	Tow Angle X1 X2 Y1 Y2 X1 X2 NDP Speed of Gauge Gauge Gauge Pre Pre Attack	Tow Angle X1 X2 Y1 Y2 X1 X2 NDP Speed of Gauge Gauge Gauge Pre Pre Attack (ft/sec) (deg) (lbs) (lbs) (lbs) (lbs) (lbs)	Tow Angle X1 X2 Y1 Y2 X1 X2 NDP NDP	Tow Angle X1 X2 Y1 X2 NDP N Speed of Gauge Gauge Gauge Gauge Pre Pre Attack Attack Tension Tension Tension (th/2) (th/2) <td>Tow Angle X1 X2 Y1 Y2 X1 NDP NDP</td> <td>Tow Angle X1 X2 Y1 Y2 X1 X2 NDP Speed of Gauge Gauge Gauge Gauge Pre Pre Attack Tension Tension Tension Tension (ft/2) 5.04 30 143.67 -77.70 25.34 -17.51 86.70 -89.36 0.5891 10.06 30 272.26 -97.75 60.55 -76.25 88.00 -90.24 0.5415 5.04 40 162.20 -91.47 16.10 -24.55 86.52 -88.69 0.3278 10.07 40 312.46 -133.85 16.60 -96.33 86.72 -89.40 0.6731</td>	Tow Angle X1 X2 Y1 Y2 X1 NDP NDP	Tow Angle X1 X2 Y1 Y2 X1 X2 NDP Speed of Gauge Gauge Gauge Gauge Pre Pre Attack Tension Tension Tension Tension (ft/2) 5.04 30 143.67 -77.70 25.34 -17.51 86.70 -89.36 0.5891 10.06 30 272.26 -97.75 60.55 -76.25 88.00 -90.24 0.5415 5.04 40 162.20 -91.47 16.10 -24.55 86.52 -88.69 0.3278 10.07 40 312.46 -133.85 16.60 -96.33 86.72 -89.40 0.6731

Table A.2: Experimental Data (continued)

Test Number S										
	<u>\$</u>	Angle	×	2	Σ	Y 2	×	X2	NDP	a.
1)	Speed	oę	Gauge	Gauge	Gauge	Gauge	Pre	Pre		į
j)		Attack				•	Tension	Tension		
	(tt/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(lbs)	(ft^2)	(Hv2)
396	10.06	20	355.81	-168.77	-5.25	-117.90	86.19	-88,59	0.8018	0 2163
397	5.04	09	184.81	-117.79	-9.76	-33.40	86.49	-88 68	1 0716	0.084
398	10.06	09	358.89	-197.43	-51.61	-126.26	85.66	-88 24	0 9117	0 2029
399	5.04	70	176.72	-126.37	-21.12	-36.50	86.99	-89 33	1 0924	-0.036
400	10.07	70	349.85	-221.12	-85.21	-132.76	85.85	-88 36	0.9908	0.3233
401	5.04	80	166.28	-132.17	-30.47	-34.92	87.05	-89 34	1 1029	0.0561
402	10.07	80	309.86	-239.85	-113.42	-134.89	86.44	-88.82	1 0353	0.2016
403	5.04	90	148.14	-139.37	-34.17	-33.81	89.34	-91.68	1 0323	0.0433
404	10.07	06	268.55	-241.28	-123.88	-132.77	88.06	-90.53	1.0336	0 3103

18: Four /	Arrays, Low	/ Tension,	18: Four Arrays, Low Tension, 3 Cylinders per Line, 36 Inches Consecutive Spacing	s per Line	, 36 Inches	Consecu	tive Spacir	рг		
Test	Tow	Angle	X	X2	7.1	Y2	×	X	NDP	N N
Number	Speed	of	Gauge	Gauge	Gauge	Gauge	Pre	Pre	• !	i !
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(sql)	(lbs)	(ft^2)	(ft^2)
405	5.04	30	154.05	-80.71	22.98	-21.32	94.80	-96,88	0 7712	1 6239
406	10.07	30	305.79	-101.65	67.95	-86.92	93.69	-96 05	0 6799	0.2620
407	5.04	40	175.62	-97.18	11.84	-29.11	93.09	-95.45	0.5659	1 2903
									()()()	

Table A.2: Experimental Data (continued)

18: Four /	18: Four Arrays, Low Tension,	/ Tension,	3 Cylinder	s per Line	, 36 Inches	Consecu	tive Spacir	3 Cylinders per Line, 36 Inches Consecutive Spacing (continued)	(pai	
Test	Tow	Angle	X	X	7.7	Y2	X X	X2	NDP	NLP
Number	Speed	of	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack				ı	Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\wedge}2)$	(ft^2)
408	10.07	40	355.36	-140.13	20.98	-110.76	92.10	-94.48	0.8475	0.2200
409	5.04	50	192.02	-113.81	-2.62	-33.61	92.29	-94.38	1.1873	-0.1291
410	10.06	50	406.57	-185.89	-12.70	-135.74	90.80	-93.20	1.0108	0.2648
411	5.04	90	199.51	-127.82	-16.59	-40.26	91.22	-93.40	1.3598	0.0411
412	10.07	09	409.05	-213.68	-65.63	-142.52	89.83	-92.14	1.1289	0.2737
413	5.04	70	194.18	-136.91	-28.30	-41.92	90.28	-92.45	1.3798	0.0177
414	10.07	70	388.77	-241.30	-108.27	-145.00	89.33	-91.56	1.1918	0.2579
415	5.04	80	184.07	-142.20	-36.97	-41.13	89.53	-91.61	1.3838	0.1623
416	10.07	80	345.68	-255.17	-136.04	-145.07	88.43	-90.81	1.2178	0.2753
417	5.04	90	158.58	-149.11	-41.39	-41.10	89.06	-91.27	1.3271	0.0548
418	10.06	90	302.30	-269.14	-148.98	-154.90	87.77	-90.11	1.2764	0.3403

19: Four #	19: Four Arrays, High Tension,	n Tension,		rs per Line	, 36 Inche	s Consect	3 Cylinders per Line, 36 Inches Consecutive Spacing	ng		
Test	Tow	Angle	X	X2	¥1	Y2	×	X2	NDP	NLP
Number	Speed	of	Gauge	Gauge	Gauge	Gange	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(lps)	(sql)	$(ft^{\Lambda}2)$	(ft^2)
419	5.04	30	280.52	-193.80	33.47	-21.27	208.60	-213.00	0.9403	1.9688

Table A.2: Experimental Data (continued)

19: Four #	19. Four Arrays, High Tension	ıh Tension	, 3 Cylinders per Line, 36 Inches Consecutive Spacing (continued)	rs per Lime			_		•	
Test	Tow	Angle	X	X2	7.1	Y2	X	X	NDP	NLP
Numper	Speed	oę	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^2)	(ft^2)
420	5.04	20	298.90	-211.67	-3.35	-38.43	207.80	-212.30	1.4229	-0.0237
421	5.04	70	309.50	-242.67	-35.15	-46.48	227.10	-231.40	1.6788	0.1616
422	10.07	70	484.49	-317.43	-110.99	-168.22	222.90	-227.40	1.3538	0.3173
423	5.04	06	238.74	-232.48	-45.24	-45.43	194.10	-198.30	1.4932	0.0301
424	10.07	06	354.07	-324.53	-153.69	-167.82	184.70	-189.00	1.3636	0.3312

20: Three	Arrays, Hi	gh Tensio	20: Three Arrays, High Tension, 3 Cylinders per Line, 36 Inches Consecutive Spacing	ers per Lin	ie, 36 Inch	es Consec	utive Spac	sing		
Test	Tow	Angle	X1	X2	71	Y2	×	X	NDP	NLP
Number	Speed	oę	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\Lambda}2)$	(ft^2)
425	5.04	30	271.50	-194.36	35.31	-19.26	207.70	-212.40	0.7380	1.9423
426	5.04	50	283.21	-207.10	1.36	-35.64	207.60	-212.10	1.1610	-0.0988
427	5.04	70	277.69	-220.06	-24.65	-39.55	205.70	-210.20	1.2836	0.1109
428	5.04	06	238.38	-236.35	-37.94	-39.93	204 70	-209 10	1 2332	-0.0518

Table A.2: Experimental Data (continued)

21: Two A	21: Two Arrays, High Tension	Tension	, 3 Cylinder	s per Line	3 Cylinders per Line, 36 Inches Consecutive Spacing	Consecu	tive Spacii	βu		
Test	Tow	Angle	X X	X2	71	Y2	×	X	NDP	NLP
Number	Speed	ō	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(lbs)	(lbs)	(lbs)	(ft^2)	(ft^2)
429	5.04	30	265.29	-193.94	39.34	-17.26	203,60	-207 90	0.5678	1 9855
430	5.04	20	270.10	-202.19	7.89	-26.52	203.00	-207 40	0 8091	-0.0237
431	5.04	20	262.61	-210.59	-15.48	31.11	202.90	-207.30	0 9077	0 1242
432	5.04	06	227.11	-226.41	-29.54	-30.19	203.10	-207 50	0.8647	-0.0788
)

ZZ: Une A	zz: Une Afray, Hign Tension,	_	3 Cylinders per Line	s per Line						
Test	Tow	Angle	×	X2	71	Y2	X X	X2	NDP	NLP
Number	Speed	oę	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(tl/sec)	(ded)	(sql)	(sql)	(sql)	(lps)	(sql)	(sql)	(ft^2)	(ft^2)
433	5.04	30	242.91	-186.59	39.55	-13.48		-197.30	0.2664	1 9051
434	5.04	50	244.68	-190.25	13.71	-21.99		-197 70	0.4746	-0.0952
435	5.04	70	242.00	-194.33	-5.82	-24.07	191.90	-196.60	0.5608	0.1629
436	5.04	06	203.21	-204.36	-21.73	-24.00	191.00	-195.80	0.5804	-0 1083

Table A.2: Experimental Data (continued)

23: One Array, High Tension	vrray, High	_	-							
Test	Tow	Angle	×	X	71	Y2	×	X2	NDP	NLP
Number	Speed	ō	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(t/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^2)	(ft^2)
437	5.04	30	251.32	-188.44	40.33	-16.90	194.40	-198,90	0.4086	1 9252
438	5.04	20	253.61	-193.99	10.88	-23.67	194.30	-198.70	0.6100	-0.0764
439	5.04	20	248.80	-201.16	-11.46	-27.20	194.70	-199.10	0.7259	0.0970
440	5.04	06	209.22	-216.65	-27.50	-30.25	199.80	-204.00	0.8245	-0 2480

24: Two A	24: Two Arrays, High Tension,	Tension,	6 Cylinders per Line, 24 Inches Consecutive Spacing	s per Line	, 24 Inches	Consecu	tive Spacir	<u>g</u>		
Test	Tow	Angle	×	X2	¥1	Y2	×	X2	NDP	NLP
Number	Speed	o	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(lps)	(sql)	(sql)	(sql)	(sql)	(lbs)	(ft^2)	(ft^2)
441	5.04	30	263.65	-183.37	35.05	-22.23	196.50	-200.80	0.8190	1 9133
442	5.04	50	273.44	-195.97	1.81	-34.79	195.60	-199.90	1.1559	-0.0638
443	5.04	70	261.26	-208.31	-24.79	-40.68	193.90	-198.20	1.2739	0.0089
444	5.04	90	224.24	-221.35	-39.36	-41.83	192.10	-196.60	1.3007	-0.0323

Table A.2: Experimental Data (continued)

25: Ihree	25: Three Arrays, High Fensio	gh Tensio	n, o Cylinders per Line, z4 Incnes Consecutive spacing	בו אל הו						
Test	Tow	Angle	X1	X2	7.1	Y2	X	X2	NDP	NLP
Number	Speed	of	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\Lambda}2)$	(ft^2)
445	5.04	30	265.31	-175.03	28.83	-26.48	189.60	-194.30	1.1083	1.8347
446	5.04	20	288.18	-197.12	92.7-	-42.56	189.10	-193.50	1.6045	-0.0772
447	5.04	20	281.52	-217.23	-37.55	-51.86	190.00	-193.50	1.8041	0.0438
448	5.04	06	242.21	-236.72	-51.09	-52.52	193.10	-197.40	1.7561	0.0165

	NLP			(ft^2)	1.8000	-0.1451	0.0550	0.0833
	NDP			$(ft^{\wedge}2)$	1.4032	2.0516	2.3089	2.2365
<u></u>	X2	Pre	Tension	(sql)	-199.10	-198.20	-195.30	-191.50
tive Spacir	X	Pre	Tension	(sql)	194.80	193.90	191.00	187.10
s Consecu	Y2	Gauge		(sql)	-29.30	-52.13	-63.35	-64.51
, 24 Inche	¥1	Gange		(sql)	22.91	-17.20	-49.22	-62.75
s per Line	X	Gange		(sql)	-174.40	-204.31	-226.62	-246.35
 n, 6 Cylinders per Line, 24 Inches Consecutive Spacing	×	Gange		(sql)	276.80	307.06	299.13	255.03
າ Tension,	Angle	οť	Attack	(deg)	30	20	20	06
rrays, Higł	Tow	Speed		(ft/sec)	5.04	5.04	5.04	5.04
26: Four Arrays, High Tension	Test	Number			449	450	451	452

Table A.2: Experimental Data (continued)

Test	Tow	Angle	X X	X	71	Y2	×	X	NDP	NLP
Number	Speed	oţ	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^2)	$(ft^{\Lambda}2)$
453	5.04	30	247.06	-180.27	35.81	-19.39	185.80	-190.20	0.5469	1.8406
454	5.04	50	257.76	-188.93	6.30	-27.80	185.10	-189.50	0.8658	-0.0468
455	5.04	70	256.11	-206.40	-20.82	-35.92	185.50	-189.80	1.0847	0.0077
456	5.04	90	219.47	-228.83	-39.21	-39.72	192.60	-196.80	1.2548	-0.2872

28: Two A	28: Two Arrays, High Tension	_	11 Cylinders per Line, 12 Inches Consecutive Spacing	ers per Lin	e, 12 Inche	s Consec	utive Spac	ing		
Test	Tow	Angle	X	X2	7.1	Y2	×	X2	NDP	NLP
Number	Speed	o	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(lps)	$(ft^{\Lambda}2)$	(ft^2)
457	5.04	30	266.93	-180.87	28.4	-28.08	192.00	-196.30	1.0476	1.7521
458	5.04	20	287.08	-198.99	-5.42	-42.4	191.40	-195.70	1.5255	-0.0923
459	5.04	0/	278.58	-217.17	-35.01	-50.48	189.40	-193.80	1.7155	0.0332
460	5.04	06	231.12	-239.32	-53.42	-55.31	186.70	-190.90	1.8601	-0.2637

Table A.2: Experimental Data (continued)

29: Three	29: Three Arrays, High Tensio	gh Tensio	n, 11 Cylinders per Line, 12 Inches Consecutive Spacing	ders per L	ine, 12 Inc	hes Conse	cutive Spa	acing		
Test	Tow	Angle	X	×2	71	Y2	×	X2	NDP	NLP
Number	Speed	o	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(ded)	(sql)	(sql)	(sql)	(sql)	(sql)	(sql)	$(ft^{\Lambda}2)$	(ft^2)
461	5.04	30	278.67	-172.52	23.92	-32.13	185.90	-190.20	1.4877	1.8061
462	5.04	20	300.92	-199.49	-15.39	-50.43	185.00	-189.40	1.9811	-0.1182
463	5.04	20	294.46	-224.40	-46.81	-61.02	185.90	-190.30	2.2021	0.0431
464	5.04	90	248.29	-254.00	-65.54	-66.92	190.80	-195.20	2.3421	-0.2090

30: Four <i>∤</i>	30: Four Arrays, High Tension	Tension r	-	ers per Lir	11 Cylinders per Line, 12 Inches Consecutive Spacing	es Consec	cutive Space	sing		
Test	Tow	Angle	×	X2	Υ1	Y2	X	X	NDP	N.P
Number	Speed	o	Gauge	Gauge	Gauge	Gauge	Pre	Pre		
		Attack					Tension	Tension		
	(ft/sec)	(deg)	(lbs)	(sql)	(sql)	(sql)	(sql)	(sql)	(ft^2)	(ft^2)
465	5.04	30	298.69	-175.27	17.53	-37.51	196.30	-200.90	1.9163	1.7750
466	5.04	20	327.73	-211.64	-29.64	-64.07	196.70	-201.10	2.6065	-0.2543
467	5.04	70	315.11	-236.25	-61.12	-73.48	192.70	-197.20	2.7749	0.0270
468	5.04	06	262.80	-263.07	-77.10	-77.24	190.00	ļ .	2.7866	-0.0985

Appendix B: Polynomial Fit

As explained in Appendix A, the term Test Set designates all the test runs conducted on a particular towed net configuration. All the data within each Test Set with the same tow speed and force type (NDP or NLP) were plotted together. A polynomial fit curve was computed and drawn with the computer program Mathematica through the data points for each individual plot using the method of least mean squares. Table B.1 contains the polynomial term coefficients for each of these curves. The first three columns identify the specific Test Subset, and the remaining columns list the coefficient terms for the polynomial terms. These terms are identified as c1, c2, c3, c4, c5, c6, c7, and c8. information can be converted into an equation by substituting the coefficients into the following equation:

$$NDP [or NLP] = c1 + c2 \alpha + c3 \alpha^{2} + c4 \alpha^{3} + c5 \alpha^{4} + c6 \alpha^{5} + c7 \alpha^{6} + c8 \alpha^{7}$$
(7)

Note that α denotes angle-of-attack. This equation supplies the amount of lift or drag (in normalized form) for a specific net configuration at a specific angle-of-attack. As an example, NDP for Test Set 10 at low speed. The appropriate equation would look like this:

$$NDP = -1.0661 + 0.0273 \alpha + 7.4618 \times 10^{-4} \alpha^2 - 8.8028 \times 10^{-6} \alpha^3$$
 (8)

By matching the Reynolds number of the model and the prototype, the equivalent speed of the prototype could be determined. Then, by matching the drag and lift coefficients, the lift and drag forces for the prototype net moving through the air can be determined.

Table B.1: Polynomial Term Coefficients for Normalized Lift and Drag Equations

	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0
63																										-8.9516E-1		
C7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	3.3986E-09	0	0
မွာ	0	0	-4.2123E-10	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-5.1733E-07	0	5.1749E-09
c5	-1.7119E-08	-3.1684E-07	1.1682E-07	-2.4179E-07	0	0	3.1553E-08	-4.6977E-07	0	0	0	0	0	-1.7141E-06	0	3.7386E-08	0	0	0	0	0	0	0	-2.0112E-06	0	3.9374E-05	0	-1.4890E-06
C4	4.1284E-07	7.8261E-05	1.2728E-05	5.0055E-05	-4.8556E-06	-2.7061E-05	-1.0359E-05	1.0261E-04	-8.3694E-06	-6.4414E-05	3.6111E-07	-3.2933E-05	-1.2822E-05	3.9918E-04	-1.9639E-06	-9.8255E-06	-1.2511E-05	-2.9194E-05	0	-4.7919E-05	0	2.6997E-05	0	4.5651E-04	-3.1743E-06	-1.4946E-03	-1.8648E-08	1.5394E-04
83	2.3970E-04	-6.2136E-03	5.9099E-04	-3.3281E-03	6.7611E-04	5.4528E-03	1.0203E-03	-8.0801E-03	1.0129E-03	1.4562E-02	-3.9321E-04	7.0897E-03	1.9138E-03	-3.1415E-02	8.2738E-05	1.3586E-03	1.7203E-03	6.2367E-03	-7.8474E-04	1.1890E-02	-5.4743E-04	-3.9958E-03	-8.9293E-04	-3.3091E-02	4.8981E-04	2.2512E-02	-3.6914E-05	-6.7194E-03
c2	-0.0011	0.1464	0.0039	0.0621	-0.0095	-0.3734	-0.0222	0.2695	-0.0062	-1.0260	0.0598	-0.4706	-0.0674	0.9524	0.0292	-0.0721	-0.0455	-0.4334	0.1164	-0.9064	0.0885	0.1230	0.1368	0.7663	-0.0122	0.0038	0.0116	0.0951
c1	0.1365	0.6837	0.0198	0.5183	0.5121	8.6464	0.7920	-3.0833	0.6041	20.7758	-0.4023	8.5393	2.4536	-10.3997	0.5507	-0.1431	2.1095	9.9349	-0.6361	19.4722	0.5102	0.7243	-0.4456	-2.3849	0.1208	0.0004	-0.0543	0.5676
Speed	Low	Low	High	High	Low	High	Low	High	High																			
Туре	NDP	NLP	NDP	N P	NDP	N.P	NDP	N P	NDP	N.P	MDM	NLP	MDM	NLP	NDP	NP	NDP	A_P	NDP	N.P	NDP	NLP	MDP	N.P	MDP	N.P	NDP	NLP
Test Set	01	01	01	01	05	02	02	02	03	03	03	03	04	04	04	04	05	05	90	90	07	07	08	08	60	60	60	60

Table B.1: Polynomial Term Coefficients for Normalized Lift and Drag Equations (continued)

83	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
c7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
90	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2564E-11	0	0	0	0	0	0	0	0
c5	0	0	0	0	0	0	0	9.8617E-07	0	0	0	0	0	0	0	-2.2076E-07	0	0	5.2034E-09 1.3	0	0	0	0	-1.4659E-08	0	1.4812E-06	0
42	-8.8028E-06	-1.9300E-05	3.1056E-06	8.6111E-08	-9.4917E-06	6.6269E-05	8.8889E-07	-2.0695E-04	-6.0222E-06	-4.2650E-05	4.1417E-06	-3.5544E-05	-1.2475E-05	-1.9208E-05	-4.8194E-06	5.2410E-05 -:	-1.1756E-06	-2.2608E-06	-1.5649E-06	-8.1384E-06	-2.1900E-05	-1.5828E-05	-5.8056E-06	1543E-06	-9.4861E-06	3823E-04	2.1194E-06
63	7.4618E-04	5.6161E-03	-7.8510E-04	3.9287E-04	1.7158E-03	-9.9723E-03	-2.6605E-04	1.5589E-02	5.8444E-04	1.0756E-02	-1.0189E-03	7.8401E-03	1.8404E-03	4.5491E-03	6.4591E-04	-4.2543E-03	2.0256E-04	3.8243E-04	7.0150E-05	1.3287E-03	4.3802E-03	4.4697E-03	1.0525E-03	-2.4895E-04	1.4766E-03	5.2513E-02	-5.2341E-04
c2	0.0273	-0.4629	0.0626	-0.0293	-0.0937	0.4474	0.0293	-0.4982	0.0128	-0.8172	0.0849	-0.5209	-0.0633	-0.3519	-0.0074	0.1362	-0.0049	-0.0234	0.0081	-0.0610	-0.2659	-0.3911	-0.0506	0.0007	-0.0590	-2.4545	0.0440
5	-1.0661	9.7129	-0.4450	-0.8657	2.4566	-5.4877	-0.0894	5.8816	-0.0148	17.4832	-0.9528	9.6317	1.7677	8.8769	0.7622	-1.1523	0.1579	0.4877	-0.0543	0.6195	5.1524	10.1523	0.9800	0.1863	0.9697	39.5857	-0.5029
Speed	Low	Low	High	High	Low	Low	High	High	Low	Low	High	High	Low	Low	High	High	Low	Low	High	High	Low	Low	High	High	MOT	Low	High
Туре	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP
Test Set	10	10	10	10	11	11	11	11	12	12	12	12	13	13	13	13	14	14	14	14	15	15	15	15	16	16	16

Table B.1: Polynomial Term Coefficients for Normalized Lift and Drag Equations (continued)

	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
8 9																											
	6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
C7																											
90	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
c5	2.0697E-06	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
c4	-5.6243E-04	-1.5072E-05	-1.5256E-05	-1.6417E-06	0	0	-1.6331E-05	1.2556E-06	-1.8333E-07	0	-5.1971E-05	0	-5.4650E-05	2.2917E-08	-5.2250E-05	1.1542E-06	-5.8077E-05	1.4208E-06	-5.6031E-05	2.6604E-06	-4.5077E-05	1.0208E-06	-4.5442E-05	1.2792E-06	-4.8271E-05	1.0667E-06	-4.7735E-05
c3	5.4972E-02	2.4628E-03	3.8026E-03	1.5870E-04	6.9787E-05	-3.1536E-04	3.9589E-03	-3.8575E-04	9.6226E-05	-4.1763E-04	1.0518E-02	2.6542E-06	1.1011E-02	-1.8181E-04	1.0534E-02	-3.2563E-04	1.1535E-01	-3.2000E-04	1.1122E-02	-6.7269E-04	9.3238E-03	-5.2388E-04	9.3574E-03	-6.8075E-04	9.9221E-03	-2.8500E-04	9.5877E-03
c5	-2.2537	-0.1112	-0.3066	0.0084	-0.0071	0.0503	-0.3116	0.0415	-0.0086	0.0597	-0.6864	0.0700	-0.7152	0.0265	-0.6871	0.0308	-0.7382	0.0287	-0.7153	0.0576	-0.6239	0.0617	-0.6215	0.0806	-0.6545	0.0335	-0.6275
ા	31.9234	2.0308	7.9984	0.1912	0.3672	-0.6190	8.0017	-0.2602	0.4609	-0.4852	14.4979	-0.7384	14.9624	-0.0641	14.5301	-0.3958	15.2381	-0.2030	14.8866	-0.3761	13.4554	-0.2993	13.2856	-0.4370	13.8083	-0.2310	13.3250
Speed	High	Low	Low	High	High	Low	Low	High	High	Low	Low	Low	Low	Low	Low	Low	Low	Low	Low	Low	Low	Low	Low	Low	Low	Low	Low
Туре	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	NLP	NDP	N P	MDP	NLP	MDP	NLP	MDM	NLP	NDP	NLP	NDP	NLP	NDP	NLP
Test Set	16	17	17	17	17	18	18	18	18	19	19	20	20	21	21	22	22	23	23	24	24	25	25	26	26	27	27

Table B.1: Polynomial Term Coefficients for Normalized Lift and Drag Equations (continued)

	80	0	0	0	0	0	0
	c7	0	0	0	0	0	0
	90	0	0	0	0	0	0
	c 2	0	0	0	0	0	0
100	c4	5.0521E-06	-4.9840E-05	3.9875E-06	-5.2063E-05	7.6063E-06	-5.6665E-05
	63	-1.1177E-03	9.9383E-03	-9.3863E-04	1.0416E-02	-1.7932E-03	1.1391E-02
	c2	0.0886	-0.6431	0.0802	-0.6744	0.1407	-0.7352
	5	-0.7395	13.4454	-0.1818	14.0696	-0.8960	15.1120
	Speed	Low	Low	Low	Low	Low	Low
	Type	dQN	NLP	NDP	NLP	NDP	NLP
	Test Set Type Speed	28	28	29	29	30	30

Appendix C: Alternative Method for Neutralizing Surf Mines

As stated in the body of the report, it is the opinion of the author that the inherent instability of a net traveling through a fluid precludes its use in military application. Therefore, an alternative method of deploying the cylindrical charges for the purpose of destroying surf zone mines was explored with Midshipman First Class Jason E. Rimmer as part of the capstone senior design project in the mechanical engineering curriculum.

Instead of using a flexible cord to connect the array in a net shape to hold the cylinders together, this alternative concept utilizes rigid rod-like arms arranged like the petals of a flower (see Figures 46a amd 46b). Each arm consists of two smaller segments which allow the arm to fold up (see Figure 47), decreasing the amount of space it takes up as it is stored and transported to the delivery point. At each bending joint between the arm segments and between the arm and the central nosepiece is a spring-loaded hinge. The tension in the springs would straighten the arm out and deploy the weapon in the configuration seen in Figures 46a and 46b. To carry the weapon, these arms would be placed in the configuration in Figure 47 and held together by either a hollow cylindrical shell which would fit around the arms or a small tail section which would also fit around the arms.

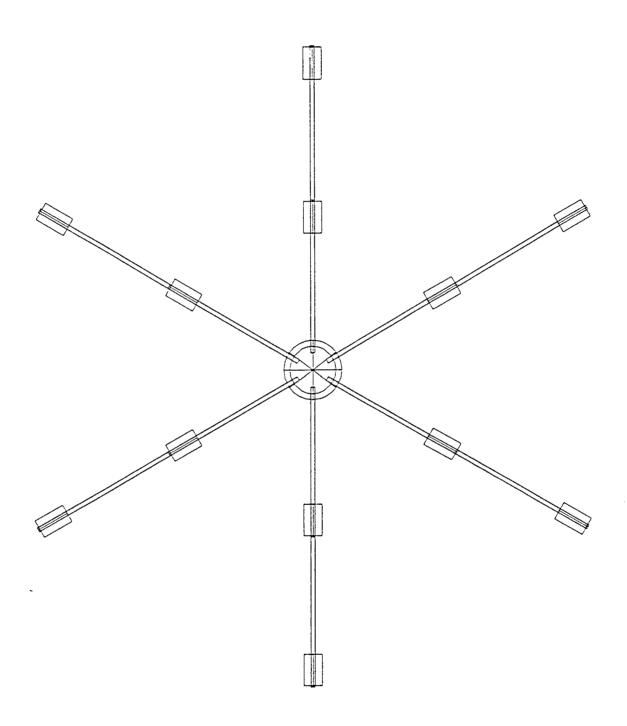


Figure 46a: Deployed Weapon, Top View

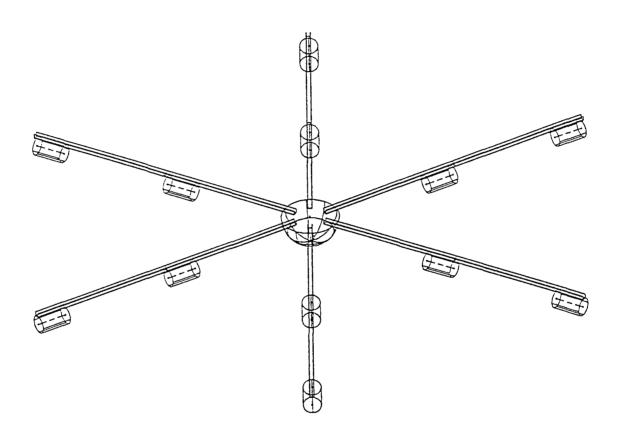
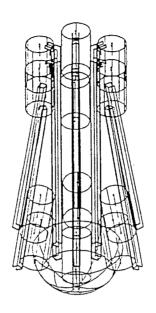


Figure 46b: Deployed Weapon, Perspective View



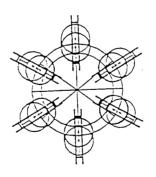


Figure 47: Undeployed Weapon, Perspective View and Top View

This weapon would probably be dropped from a low-altitude, low-speed helicopter in mass quantities to ensure clearance of a desired area. When released, a drogue chute would deploy from the weapon, pulling off the outer shell and allowing the arms to spread out. After impacting the water, it would sink and explode at a predetermined depth, setting off nearby underwater land mines. The central nosecone as well as the cylinders distributed along the arms would contain explosives for this purpose.

A model of the weapon illustrated in Figures 46a, 46b, and 47 was built with the following materials:

- ▶ Nosecone: 16 lb/ft³ foam cut into a 9.5-inch hemisphere;
- Cylinders: 16 lb/ft³ foam cut into cylinders of length 5 inches and diameter 3 inches;
- Arms: 1/16-inch aluminum sheet bent into channels with three equal sides of length 3/4-inch;
- Drogue Chutes: Two 24-inch diameter nylon chutes purchased from the Estes Rocket Company;
- Tail Section: Six-pronged "fork" made of 1/8-inch aluminum sheet which held the arms in the undeployed position.

This model was constructed in the Technical Support Division Shop in the basement of Rickover Hall. After assembly, the model was dropped off the ten-meter platform at the swimming pool in Lejeune Hall at the United States Naval Academy. It was found that even in this short fall distance, the arms still deployed into their "straight" positions. Additionally, when thrown upside down (nosecone up), the model began to flip itself around before impacting the surface of the water. This suggested an inherent stability to this method of delivering and distributing the explosive charges.